

BID OF _____

2023

PROPOSAL, CONTRACT, BOND AND SPECIFICATIONS

FOR

FELLAND RESERVOIR BOOSTER PUMP INSTALL

MILKY WAY RESERVOIR VALVE INSTALL

CONTRACT NO. 9336

MUNIS NO. 14413

IN

MADISON, DANE COUNTY, WISCONSIN

AWARDED BY THE COMMON COUNCIL
MADISON, WISCONSIN ON _____

CITY ENGINEERING DIVISION
1600 EMIL STREET
MADISON, WISCONSIN 53713

<https://bidexpress.com/login>

FELLAND RESERVOIR BOOSTER PUMP INSTALL
MILKY WAY RESERVOIR VALVE INSTALL

CONTRACT NO. 9336


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This Proposal, and Agreement have
been prepared by:

**CITY ENGINEERING DIVISION
CITY OF MADISON
MADISON, DANE COUNTY, WISCONSIN**



 for:
Pete Holmgren, P.E.
Madison Water Utility
Chief Engineer

PEH:

08/24/2023
(Revised 09/19/2023)

SECTION A: ADVERTISEMENT FOR BIDS AND INSTRUCTIONS TO BIDDERS

REQUEST FOR BID FOR PUBLIC WORKS CONSTRUCTION CITY OF MADISON, WISCONSIN

A BEST VALUE CONTRACTING MUNICIPALITY

| | |
|--|--|
| PROJECT NAME: | FELLAND RES. BOOSTER PUMP INSTALL |
| CONTRACT NO.: | 9336 |
| DBE GOAL | 8% |
| BID BOND | 5% |
| DBE PRE BID MEETING | See Pre-Bid Meeting info below |
| PRE BID MEETING-PROJECT OVERVIEW (10:00A.M.) | September 11, 2023 |
| PREQUALIFICATION APPLICATION DUE (2:00 P.M.) | September 14, 2023 |
| BID SUBMISSION (2:00 P.M.) | September 21, 2023 |
| BID OPEN (2:30 P.M.) | September 21, 2023 |
| PUBLISHED IN WSJ | August 24 & 31, & September 7 & 14, 2023 |

DBE PRE BID MEETING: Meetings are not being held in person at this time. Contractors can schedule one-on-one phone calls with Tracy Lomax, Affirmative Action Division, to count towards good faith efforts. Tracy may be reached at (608) 266-6510, or by email, TLomax@cityofmadison.com.

PRE BID MEETING – PROJECT OVERVIEW: A Pre-Bid Project Overview Meeting will be held on September 11, 2023, at Reservoir #229, 1224 Felland Road, Madison, WI 53718, to discuss project constraints, objectives, schedules, and to answer any questions.

PREQUALIFICATION APPLICATION: Forms are available on our website, www.cityofmadison.com/business/pw/forms.cfm. If not currently prequalified in the categories listed in Section A, an amendment to your Prequalification will need to be submitted prior to the same due date. Postmark is not applicable.

BIDS TO BE SUBMITTED by hand to 1600 EMIL ST., MADISON, WI 53713 or online at www.bidexpress.com.

Bids may be submitted on line through Bid Express or in person at 1600 Emil St. The bids will be posted on line after the bid opening. If you have any questions, please call Alane Boutelle at (608) 267-1197, or John Fahrney at (608) 266-9091.

STANDARD SPECIFICATIONS

The City of Madison's Standard Specifications for Public Works Construction - 2023 Edition, as supplemented and amended from time to time, forms a part of these contract documents as if attached hereto.

These standard specifications are available on the City of Madison Public Works website, www.cityofmadison.com/Business/PW/specs.cfm.

The Contractor shall review these Specifications prior to preparation of proposals for the work to be done under this contract, with specific attention to Article 102, "BIDDING REQUIREMENTS AND CONDITIONS" and Article 103, "AWARD AND EXECUTION OF THE CONTRACT." For the convenience of the bidder, below are highlights of three subsections of the specifications.

SECTION 102.1: PRE-QUALIFICATION OF BIDDERS

In accordance with Wisconsin State Statutes 66.0901 (2) and (3), all bidders must submit to the Board of Public Works proof of responsibility on forms furnished by the City. The City requires that all bidders be qualified on a biennial basis.

Bidders must present satisfactory evidence that they have been regularly engaged in the type of work specified herein and they are fully prepared with necessary capital, materials, machinery and supervisory personnel to conduct the work to be contracted for to the satisfaction of the City. All bidders must be pre-qualified by the Board of Public Works for the type of construction on which they are bidding prior to the opening of the bid.

In accordance with Section 39.02(9)(a)l. of the General Ordinances, all bidders shall submit in writing to the Affirmative Action Division Manager of the City of Madison, a Certificate of Compliance or an Affirmative Action Plan at the same time or prior to the submission of the proof of responsibility forms.

The bidder shall be disqualified if the bidder fails to or refuses to, prior to opening of the bid, submit a Certificate of compliance, Affirmative Action Plan or Affirmative Action Data Update, as applicable, as defined by Section 39.02 of the General Ordinances (entitled Affirmative Action) and as required by Section 102.11 of the Standard Specifications.

SECTION 102.4 PROPOSAL

No bid will be accepted that does not contain an adequate or reasonable price for each and every item named in the Schedule of Unit Prices.

A lump sum bid for the work in accordance with the plans and specifications is required. The lump sum bid must be the same as the total amounts bid for the various items and it shall be inserted in the space provided.

All papers bound with or attached to the proposal form are considered a part thereof and must not be detached or altered when the proposal is submitted. The plans, specifications and other documents designated in the proposal form will be considered a part of the proposal whether attached or not.

A proposal submitted by an individual shall be signed by the bidder or by a duly authorized agent. A proposal submitted by a partnership shall be signed by a member/partner or by a duly authorized agent thereof. A proposal submitted by a corporation shall be signed by an authorized officer or duly authorized registered agent of such corporation, and the proposal shall show the name of the State under the laws of which such corporation was chartered. The required signatures shall in all cases appear in the space provided thereof on the proposal.

Each proposal shall be placed, together with the proposal guaranty, in a sealed envelope, so marked as to indicate name of project, the contract number or option to which it applies, and the name and address of the Contractor or submitted electronically through Bid Express (www.bidexpress.com). Proposals will be accepted at the location, the time and the date designated in the advertisement. Proposals received after the time and date designated will be returned to the bidder unopened.

SECTION 102.5: BID DEPOSIT (PROPOSAL GUARANTY)

All bids, sealed or electronic, must be accompanied with a Bid Bond (City of Madison form) equal to at least 5% of the bid or a Certificate of Annual/Biennial Bid Bond or certified check, payable to the City Treasurer. Bid deposit of the successful bidders shall be returned within forty-eight (48) hours following execution of the contract and bond as required.

MINOR DISCREPENCIES

Bidder is responsible for submitting all forms necessary for the City to determine compliance with State and City bidding requirements. Notwithstanding any language to the contrary contained herein, the City

may exercise its discretion to allow bidders to correct or supplement submissions after bid opening, if the minor discrepancy, bid irregularity or omission is insignificant and not one related to price, quality, quantity, time of completion or performance of the contract.

Bidders for this Contract(s) must be Pre-Qualified for at least one of the following type(s) of construction denoted by an

Building Demolition

- 101 Asbestos Removal
- 120 House Mover

- 110 Building Demolition

Street, Utility and Site Construction

- 201 Asphalt Paving
- 205 Blasting
- 210 Boring/Pipe Jacking
- 215 Concrete Paving
- 220 Con. Sidewalk/Curb & Gutter/Misc. Flat Work
- 221 Concrete Bases and Other Concrete Work
- 222 Concrete Removal
- 225 Dredging
- 230 Fencing
- 235 Fiber Optic Cable/Conduit Installation
- 240 Grading and Earthwork
- 241 Horizontal Saw Cutting of Sidewalk
- 242 Infrared Seamless Patching
- 245 Landscaping, Maintenance
- 246 Ecological Restoration
- 250 Landscaping, Site and Street
- 251 Parking Ramp Maintenance
- 252 Pavement Marking
- 255 Pavement Sealcoating and Crack Sealing
- 260 Petroleum Above/Below Ground Storage Tank Removal/Installation
- 262 Playground Installer

- 265 Retaining Walls, Precast Modular Units
- 270 Retaining Walls, Reinforced Concrete
- 275 Sanitary, Storm Sewer and Water Main Construction
- 276 Sawcutting
- 280 Sewer Lateral Drain Cleaning/Internal TV Insp.
- 285 Sewer Lining
- 290 Sewer Pipe Bursting
- 295 Soil Borings
- 300 Soil Nailing
- 305 Storm & Sanitary Sewer Laterals & Water Svc.
- 310 Street Construction
- 315 Street Lighting
- 318 Tennis Court Resurfacing
- 320 Traffic Signals
- 325 Traffic Signing & Marking
- 332 Tree pruning/removal
- 333 Tree, pesticide treatment of
- 335 Trucking
- 340 Utility Transmission Lines including Natural Gas, Electrical & Communications
- 399 Other _____

Bridge Construction

- 501 Bridge Construction and/or Repair

Building Construction

- 401 Floor Covering (including carpet, ceramic tile installation, rubber, VCT)
- 402 Building Automation Systems
- 403 Concrete
- 404 Doors and Windows
- 405 Electrical - Power, Lighting & Communications
- 410 Elevator - Lifts
- 412 Fire Suppression
- 413 Furnishings - Furniture and Window Treatments
- 415 General Building Construction, Equal or Less than \$250,000
- 420 General Building Construction, \$250,000 to \$1,500,000
- 425 General Building Construction, Over \$1,500,000
- 428 Glass and/or Glazing
- 429 Hazardous Material Removal
- 430 Heating, Ventilating and Air Conditioning (HVAC)
- 433 Insulation - Thermal
- 435 Masonry/Tuck pointing

- 437 Metals
- 440 Painting and Wallcovering
- 445 Plumbing
- 450 Pump Repair
- 455 Pump Systems
- 460 Roofing and Moisture Protection
- 464 Tower Crane Operator
- 461 Solar Photovoltaic/Hot Water Systems
- 465 Soil/Groundwater Remediation
- 466 Warning Sirens
- 470 Water Supply Elevated Tanks
- 475 Water Supply Wells
- 480 Wood, Plastics & Composites - Structural & Architectural
- 499 Other _____

State of Wisconsin Certifications

- 1 Class 5 Blaster - Blasting Operations and Activities 2500 feet and closer to inhabited buildings for quarries, open pits and road cuts.
- 2 Class 6 Blaster - Blasting Operations and Activities 2500 feet and closer to inhabited buildings for trenches, site excavations, basements, underwater demolition, underground excavations, or structures 15 feet or less in height.
- 3 Class 7 Blaster - Blasting Operations and Activities for structures greater than 15 ' in height, bridges, towers, and any of the objects or purposes listed as "Class 5 Blaster or Class 6 Blaster".
- 4 Petroleum Above/Below Ground Storage Tank Removal and Installation (Attach copies of State Certifications.)
- 5 Hazardous Material Removal (Contractor to be certified for asbestos and lead abatement per the Wisconsin Department of Health Services, Asbestos and Lead Section (A&LS).) See the following link for application: www.dhs.wisconsin.gov/Asbestos/Cert. State of Wisconsin Performance of Asbestos Abatement Certificate must be attached.
- 6 Certification number as a Certified Arborist or Certified Tree Worker as administered by the International Society of Arboriculture
- 7 Pesticide application (Certification for Commercial Applicator For Hire with the certification in the category of turf and landscape (3.0) and possess a current license issued by the DATCP)
- 8 State of Wisconsin Master Plumbers License.

SECTION B: PROPOSAL

Please refer to the
Bid Express Website
at <https://bidexpress.com>
look up contract number
and go to
Section B: Proposal Page

You can access all City of Madison bid solicitations for FREE at www.bidexpress.com

Click on the “Register for Free” button and follow the instructions to register your company and yourself. You will be asked for a payment subscription preference, since you may wish to bid online someday. Simply choose the method to pay on a ‘per bid’ basis. This requires no payment until / unless you actually bid online. You can also choose the monthly subscription plan at this time. You will, however, be asked to provide payment information. Remember, you can change your preference at anytime. You will then be able to complete your free registration and have full access to the site. Your free access does not require completion of the ‘Digital ID’ process, so you will have instant access for viewing and downloading. To be prepared in case you ever do wish to bid online, you may wish to establish your digital ID also, since you cannot bid without a Digital ID.

If you have any problems with the free registration process, you can call the bidexpress help team, toll free at 1-888-352-2439 (option 1, option1).

SECTION C: DISADVANTAGED BUSINESS ENTERPRISE
Instructions to Bidders
City of Madison
DBE Program Information

Disadvantaged Business Enterprise (DBE) Program Information

This project anticipates financing in whole or in part by the Wisconsin Department of Natural Resources (DNR) through the Clean Water Fund Program (CWFP) or the Safe Drinking Water Loan Program (SDWLP). The City of Madison and all Contractors on this project must make good faith efforts to utilize DBEs. The Wisconsin DNR provides a Contract Packet for DBE compliance which contains information for compliance with the EPA's DBE regulations and DBE program policies.

The DBE Compliance packet, and copies of required forms are available for reference at: <https://dnr.wi.gov/Aid/documents/EIF/Guide/DBE.html>

Additional questions regarding the DBE Program provisions of this Contract, including the attached Environmental Improvement Fund (EIF) DBE Good Faith Certification forms and the DBE Subcontractor Utilization forms, should be directed to:

Tracy Lomax, Affirmative Action Division Manager, City Civil Rights Department, at (608) 266-6510, or by email MGombar@cityofmadison.com

– OR –

Adam Wiederhoeft, PE, Design & Construction Engineer, Madison Water Utility, at (608) 266-9121, or by email at awiederhoeft@madisonwater.org

A copy of the complete City of Madison Disadvantaged Business Enterprise Program and/or DBE Directory may be obtained by calling the City Civil Rights Department at (608) 267-8759, or online at: <https://wisconsindot.gov/Pages/doing-bus/civil-rights/dbe/certified-firms.aspx>.

2.1 Program Overview and Requirements

The City of Madison, in awarding prime contracts, and the primary contractor, in awarding subcontractors, are required to make a good faith effort to achieve a combined minimum goal of 8% participation for DBE utilization. This procurement will be subject to regulations contained in NR162, Wisconsin Administrative Code and appropriate State Statutes. Any contract awarded under this Invitation to Bid must demonstrate positive good faith efforts to utilize disadvantaged business enterprises (DBE). The City of Madison encourages DBE, including qualifying women-owned business enterprises (WBE) and minority-owned business enterprises (MBE), to submit Bid Proposals.

Failure to comply could result in the reduction in loan eligibility and/or could result in the contract being awarded to the lowest bidder demonstrating a positive effort to utilize women, minority, and small businesses.

The Contractor shall demonstrate positive efforts to utilize disadvantaged business enterprises (DBE). The Contractor's documentation regarding positive effort to utilize DBE shall be submitted with the Bid. Refer to the following sections for submittal requirements. Utilize the forms enclosed therein to demonstrate good faith effort and DBE utilization. Completed forms must be included with the bid documents submitted at the time of Bid Opening.

Bidders may contact prospective DBE on the Wisconsin Unified Certification Program Eligibility Directory to solicit bids from these firms (available on the Wisconsin Department of Transportation's website: <https://wisconsindot.gov/Pages/doing-bus/civil-rights/dbe/certified-firms.aspx>).

For contractors utilizing DBE the appropriate form(s) must be submitted with the Bid to document the DBE subcontractors to be used in the Work.

Contractors are strongly encouraged to submit an advertisement to an industrial trade publication or regional newspaper to meet the good faith efforts required.

2.2 Good Faith Efforts

Prime contractors and subcontractors participating in a CWFPP or SDWLP funded project must also make good faith efforts whenever they subcontract for construction work, equipment, raw materials, or supplies. The Environmental Protection Agency (EPA) identifies Six Good Faith Efforts which are required to ensure that all DBEs have the opportunity to compete for procurements funded in whole or part by EPA financial assistance dollars. In order to demonstrate a good faith effort, the recipient and the prime contractor must, at a minimum, fulfill the following six (6) affirmative steps:

1. Include qualified DBEs on solicitation lists.
2. Assure that potential DBEs are solicited whenever they are potential sources.
3. Divide scope of work (total requirements), when economically feasible, into smaller tasks or quantities to permit maximum participation of DBEs.
4. Establish delivery schedules (for projects where the requirements of the work allow) that will encourage participation by DBEs.
5. Use the services and assistance of the following, as appropriate:
 - Small Business Administration - <https://www.sba.gov/>
 - Minority Business Development Agency - <https://www.mbda.gov/>
 - U.S. Department of Commerce - <https://www.commerce.gov/>
 - See the List of Certified DBEs for agencies in Wisconsin and bordering states providing similar support. - <https://dnr.wi.gov/Aid/documents/EIF/Guide/MBElist.html>
6. If the prime contractor awards contracts/procurements, require subcontractors to take the affirmative steps above.

2.3 Solicitation Requirements

To make a good faith effort when subcontracting, a Prime Contractor should advertise for subcontractors with an ad that includes a statement such as, "An 8% DBE participation goal is set for this project. DBEs are encouraged to submit proposals." If just one advertisement is published for all areas of work that may be subcontracted, it should indicate those types of work that could be subcontracted.

The advertisement(s) should appear in an industry trade publication and/or the official newspaper of public record for the municipality to effectively maximize the effectiveness of the effort.

The Prime Contractor shall supply a copy of the advertisement to the Engineer upon award of the Contract, or whenever solicitation occurs beyond the time of the bid submittal. A copy of the advertisement is not required as component of the Prime Contractor's bid submittal or award of the Contract.

Prime Contractors are required to contact DBEs on a Unified Certification Program (UCP) List to solicit bids from these firms (e.g., firms registered in the WisDOT UCP, <https://wisconsindot.gov/Pages/doing-bus/civil-rights/dbe/certified-firms.aspx>). Document all the contacts, using Form 8700-294A, the DBE Contacts Worksheet and submit the form with the bid,

and subsequently, to the Engineer, whenever solicitation occurs beyond the time of the bid submittal.

In addition to Form 8700-294A documenting DBE solicitation efforts, the DBE Program Subcontractor Utilization Form (EPA Form 6100-4) must be completed for all DBEs selected and/or intended for utilization on the project, including an estimated dollar value of their subcontract. The total subcontract values of eligible DBE subcontractors will determine whether the 8% utilization goal has been met. Submit the completed and signed form(s) with the bid, and subsequently, to the Engineer, whenever additional DBE utilization occurs beyond the time of the bid submittal.

Additional solicitation steps are identified and provided for reference on Form 8700-294, DBE Good Faith Certification Form. This form is not required for submittal by the Prime Contractor.

2.4 Required Submittals by Bidder / Prime Contractor

The following forms and solicitation documentation materials must be completed and submitted with the bid in order to be considered eligible for award of the Contract.

- 1) **DNR Form 8700-294A**
The Environmental Improvement Fund (EIF) DBE Contacts Worksheet
- 2) **EPA Form 6100-4**
The DBE Program Subcontractor Utilization Form captures the prime's intended use of an identified DBE subcontractor, and the estimated dollar amount of the subcontract.

2.5 Additional Solicitation Information

- 1) **Example Contractor's Advertisement Soliciting DBE Proposals**
A sample ad format is provided for reference.
- 2) **DNR Form 8700-294** (*not required for submittal by the Prime Contractor*)
The DBE Good Faith Certification Form provides additional solicitation steps, included for reference purposes. This form is not required for submittal by the Prime Contractor.

2.6 Contract Administration Requirements

Upon award and through the completion of contract, the following provisions are required to prevent unfair practices that adversely affect DBEs. Those provisions are as follows:

- 1) The Prime Contractor shall pay its subcontractor for satisfactory performance no later than 30 days from the Prime Contractor's receipt of payment from the City of Madison.
- 2) The City of Madison, through the Affirmative Action Division Manager and Engineer, must be notified in writing by its Prime Contractor prior to any termination of a DBE subcontractor for convenience by the Prime Contractor.
- 3) If a DBE subcontractor fails to complete work under the subcontract for any reason, the Prime Contractor is required to employ the six good faith efforts if soliciting a replacement subcontractor.
- 4) The Prime Contractor shall employ the six good faith efforts even if the Prime Contractor has achieved its fair share objectives for the project.

**Environmental Improvement Fund (EIF)
DBE Contacts Worksheet**

Form 8700-294A (R 03/17)

State of Wisconsin
Department of Natural Resources
Bureau of Community Financial Assistance
101 S. Webster St., PO Box 7921
Madison WI 53707-7921
Phone No. (608) 266-7555 FAX (608) 267-0496
Website: dnr.wi.gov/Aid/EIF.html

NOTE: This form is authorized by chs. NR 162 and NR 166, Wis. Adm. Code. The information requested on this form is necessary for the review of solicitation of Disadvantaged Business Enterprises (DBEs). This form is intended to be a tool to assist those seeking funding from the EIF (Clean Water Fund Program or Safe Drinking Water Loan Program) to meet the DBE requirements of EIF programs. Submitting this form to the Department is optional. Applicants may submit the form as the required documentation of solicitation efforts or provide the information in some other format. Personally identifiable information provided on this form will only be used in determining whether or not DBE requirements are met. Failure to complete or submit this form has no impact on the applicant. For complete information regarding DBE requirements, see the Contract Packet for DBE Compliance on DNR's website at <http://dnr.wi.gov/Aid/documents/EIF/Guide/DBE.html>.

Contact DBEs on a Unified Certification Program (UCP) List to solicit bids from DBE firms (e.g., firms registered in the WisDOT UCP, <http://wisconsin.dot.gov/pages/doing-bus/civil-rights/dbe/certified-firms.aspx>). The individual that makes the contacts should document all contacts. Contact at least 2 minority business enterprises (MBEs) and 2 women's business enterprises (WBEs); additional contacts may be to any type of DBE. Only contacts made to DBEs on DOT's UCP list can be considered in determining whether a good faith effort was made to solicit DBEs.

Project Information

| | |
|--------------------------|--|
| Name of Municipality | EIF Project Number |
| Name of Prime Contractor | Information Prepared By (Name and Phone or E-Mail Address) |

| Contacts | Contact 1 | Contact 2 | Contact 3 |
|---|---|---|---|
| a. Name of Firm Contacted | | | |
| b. Contact's Phone Number or E-Mail | | | |
| c. Firm Type | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE |
| d. On DOT UCP list? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| e. Date Contacted | | | |
| f. Result of contact | | | |
| g. Bid received? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| h. If bid received and rejected, why rejected? | | | |
| i. Utilizing this firm? (If yes, more on p. 4)* | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |

**Environmental Improvement Fund (EIF)
DBE Contacts Worksheet**
Form 8700-294A (R.03/17)

| Information Needed For Review | Contact 4 | Contact 5 | Contact 6 |
|---|---|---|---|
| a. Name of Firm Contacted | | | |
| b. Contact's Phone Number or E-Mail | | | |
| c. Firm Type | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE |
| d. On DOT UCP list? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| e. Date Contacted | | | |
| f. Result of contact | | | |
| g. Bid received? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| h. If bid received and rejected, why rejected? | | | |
| i. Utilizing this firm? (If yes, more on p. 4)* | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| Information Needed For Review | Contact 7 | Contact 8 | Contact 9 |
| a. Name of Firm Contacted | | | |
| b. Contact's Phone Number or E-Mail | | | |
| c. Firm Type | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE |
| d. On DOT UCP list? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| e. Date Contacted | | | |
| f. Result of contact | | | |
| g. Bid received? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| h. If bid received and rejected, why rejected? | | | |
| i. Utilizing this firm? (If yes, more on p. 4)* | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |

| Information Needed For Review | Contact 10 | Contact 11 | Contact 12 |
|---|---|---|---|
| a. Name of Firm Contacted | | | |
| b. Contact's Phone Number or E-Mail | | | |
| c. Firm Type | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE |
| d. On DOT UCP list? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| e. Date Contacted | | | |
| f. Result of contact | | | |
| g. Bid received? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| h. If bid received and rejected, why rejected? | | | |
| i. Utilizing this firm? (If yes, more on p. 4)* | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| Information Needed For Review | Contact 13 | Contact 14 | Contact 15 |
| a. Name of Firm Contacted | | | |
| b. Contact's Phone Number or E-Mail | | | |
| c. Firm Type | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE |
| d. On DOT UCP list? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| e. Date Contacted | | | |
| f. Result of contact | | | |
| g. Bid received? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |
| h. If bid received and rejected, why rejected? | | | |
| i. Utilizing this firm? (If yes, more on p. 4)* | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No |

| Information Needed For Review | Contact 16 | Contact 17 | Contact 18 | |
|---|---|---|---|--------------------|
| a. Name of Firm Contacted | | | | |
| b. Contact's Phone Number or E-Mail | | | | |
| c. Firm Type | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | <input type="radio"/> MBE <input type="radio"/> WBE <input type="radio"/> Other DBE | |
| d. On DOT UCP list? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | |
| e. Date Contacted | | | | |
| f. Result of contact | | | | |
| g. Bid received? | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | |
| h. If bid received and rejected, why rejected? | | | | |
| i. Utilizing this firm? (If yes, more on p. 4)* | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | <input type="radio"/> Yes <input type="radio"/> No | |
| Information on Utilized Firms | | | | |
| Business Name | Street Address | City, State, Zip | Type of Product or Service | Subcontract Amount |
| | | | | |
| | | | | |
| | | | | |
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**Disadvantaged Business Enterprise (DBE) Program
DBE Subcontractor Utilization Form**

This form is intended to capture the prime contractor's actual and/or anticipated use of identified certified DBE¹ subcontractors² and the estimated dollar amount of each subcontract. An EPA Financial Assistance Agreement Recipient must require its prime contractors to complete this form and include it in the bid or proposal package. Prime contractors should also maintain a copy of this form on file.

| | | | |
|-------------------------|--|------------------|--|
| Prime Contractor Name | | Project Name | |
| Bid/ Proposal No. | Assistance Agreement ID No. (if known) | Point of Contact | |
| Address | | | |
| Telephone No. | | Email Address | |
| Issuing/Funding Entity: | | | |

| I have identified potential DBE certified subcontractors | ___ YES | ___ NO | |
|---|-------------------------------|--------------------|--------------------------------|
| If yes, please complete the table below. If no, please explain: | | | |
| | | | |
| Subcontractor Name/ Company Name | Company Address/ Phone/ Email | Est. Dollar Amt | Currently DBE Certified? |
| | | | |
| | | | |
| | | | |
| Continue on back if needed | | | |

¹ A DBE is a Disadvantaged, Minority, or Woman Business Enterprise that has been certified by an entity from which EPA accepts certifications as described in 40 CFR 33.204-33.205 or certified by EPA. EPA accepts certifications from entities that meet or exceed EPA certification standards as described in 40 CFR 33.202.

² Subcontractor is defined as a company, firm, joint venture, or individual who enters into an agreement with a contractor to provide services pursuant to an EPA award of financial assistance.

EPA FORM 6100-4 (DBE Subcontractor Utilization Form)

**Disadvantaged Business Enterprise (DBE) Program
DBE Subcontractor Utilization Form**

I certify under penalty of perjury that the forgoing statements are true and correct. Signing this form does not signify a commitment to utilize the subcontractors above. I am aware of that in the event of a replacement of a subcontractor, I will adhere to the replacement requirements set forth in 40 CFR Part 33 Section 33.302 (c).

| | |
|-----------------------------------|-------------------|
| Prime Contractor Signature | Print Name |
| | |
| Title | Date |
| | |

The public reporting and recordkeeping burden for this collection of information is estimated to average three (3) hours per response. Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Collection Strategies Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed form to this address.

EPA FORM 6100-4 (DBE Subcontractor Utilization Form)

SAMPLE AD FORMAT

ATTENTION WBE/MBE/DBE SUBCONTRACTORS & SUPPLIERS

REQUEST FOR PROPOSALS (PROJECT NAME)

_____ (*Name of Company*) _____ is seeking proposals for the following disciplines:

- _____ - Description (optional)
 subcontract
- _____ - Description (optional)
 subcontract
- _____ - Description (optional)
 subcontract

Disadvantaged Business Enterprises (DBEs) are encouraged to submit proposals. An 8% DBE participation goal has been established for this project.

Proposals must be received by _____ (*Date & Time*) _____.

For information regarding specific jobs and any assistance you may need, please contact our office.

Company Name
Address
City, State zip
Phone Number
Email address
EEO Employer

Notice: Under ss. NR 162.09(3) and NR 166.12(4)(b), Wis. Adm. Code, a municipality is required to provide complete information, as requested on this form, to verify that it has complied with requirements regarding solicitation of minority-and women-business enterprises (MBE/WBEs) and other Disadvantaged Business Enterprises (DBEs). The Department will not complete a financial assistance agreement unless the municipality submits documentation regarding DBE solicitation or utilization. Failure to provide information requested, or make a good faith effort, may result in sanctions described in s. NR 162.09(3)(b) or s. NR 166.12(4), Wis. Adm. Code.

Personally identifiable information provided on this form will be used to review participation in a project and may also be made available to requesters as required by Wisconsin Open Records law [ss. 19.31 - 19.39, Wis. Stats.].

Check applicable program: Safe Drinking Water Loan Program Clean Water Fund Program

I. Project Information

| | |
|--|---|
| 1. Name of Municipality | 2. EIF Project Number |
| 3. Name of Authorized Representative (Print or Type) | 4. Title of Authorized Representative (Print or Type) |

II. Good Faith Effort

1. Are any DBEs performing any type of work on this project? If yes, attach EPA Form 6100-4 for each DBE utilized. Yes No
2. Did your municipality either: Yes No
 - a. Contact DBEs included on the Unified Certification Program List (e.g., WisDOT UCP) when soliciting bids?
OR
 - b. Publish an advertisement in the official newspaper of record that included language encouraging DBEs to submit bids?
3. Did each primary contractor either: Yes No
 - a. Contact DBEs included on the Unified Certification Program List (e.g., WisDOT UCP) when soliciting bids?
OR
 - b. Publish an advertisement in an industry trade publication and/or the official newspaper of record that included language encouraging DBEs to submit proposals?
4. Did your municipality, your primary engineer, and/or primary contractor divide the total scope of work into smaller tasks and packages to permit maximum utilization of DBEs? Yes No
5. Did your municipality, your primary engineer, and/or primary contractor establish delivery schedules that enabled DBEs to compete for contracts or subcontracts? Yes No
6. Did your municipality, your primary engineer, and/or primary contractor use the disadvantaged business services (obtain lists of certified disadvantaged businesses or request other assistance) of agencies such as the Wisconsin Department of Transportation or the Small Business Administration? Yes No
7. Were solicited DBEs provided a reasonable amount of time to respond to requests for bids? Yes No
8. If you answered "No" to any of the questions in numbers II.1-II.7 above, provide justification or an explanation of why you could not answer "Yes" to that question. Attach an additional sheet of paper if extra space is required.

Municipal Certification

I certify that, to the best of my knowledge, the information provided on this form is true, accurate and complete.

| | |
|--|-------------|
| Signature of Authorized Representative | Date Signed |
|--|-------------|

DO NOT WRITE BELOW THIS LINE - DNR USE ONLY

| | | | |
|--|------------------------------|-----------------------------|-----------------------------|
| a. Is form filled out completely? | <input type="checkbox"/> Yes | <input type="checkbox"/> No | |
| b. Did authorized representative sign the form? | <input type="checkbox"/> Yes | <input type="checkbox"/> No | |
| b. Are submitted justifications and explanations acceptable? | <input type="checkbox"/> Yes | <input type="checkbox"/> No | <input type="checkbox"/> NA |
| Project Manager Signature | Date Review Completed | | |

2.7 Federal Equivalency Requirements

This project is being financed in whole or in part by the Wisconsin Department of Natural Resources through the Clean Water Fund Program (CWFP) or the Safe Drinking Water Loan Program (SDWLP). This project is subsequently designated as Federal Equivalency and must comply with the following federal laws and all applicable state and federal laws, rules, and regulations and must ensure that their contractor(s) also comply with these laws, rules, and regulations.

- 1) Title VI of the Civil Rights Act of 1964 (P.L. 88-352), the Rehabilitation Act of 1973 (P.L. 93-1123, 87 Stat. 355, 29 U.S.C. Sec. 794), the Older Americans Amendments of 1975 (P.L. 94-135 Sec. 303, 89 Stat. 713, 728, 42 U.S.C. Sec. 6102), and subsequent regulations ensure access to facilities or programs regardless of race, color, national origin, sex, age, or handicap.
- 2) Executive Order 11246, as amended by Executive Orders 11375 and 12086 and subsequent regulations, prohibits employment discrimination on the basis of race, color, religion, sex, or national origin. Inclusion of the seven clauses in Section 202 of E.O. 11246 as amended by E.O. 11375 and 12086 are required in all project related contracts and subcontracts for municipalities over 3,300 population.
- 3) Executive Orders 11625, 12138, and 12432; 40 CFR part 33; Section 129 of P.L. 100-590 Small Businesses Reauthorization & Amendment Act of 1988; Public Law 102-389 (42 USC. 437d); a 1993 appropriations act ("EPA's 8% statute"); and Public Law 101-549, Title X of the Clean Air Acts Amendments of 1990 (42 USC. 7601 note) ("EPA's 10% statute") encourage recipients to award construction, supply, and professional service contracts to minority and women's business enterprises (MBE/WBE) and small businesses and require recipients to utilize affirmative steps in procurement.
- 4) 40 CFR Part 33 - Participation by Disadvantaged Business Enterprises in Procurement under Environmental Protection Agency (EPA) Financial Assistance Agreements sets forth a narrowly tailored EPA program to serve the compelling government interest of remedying past and current racial discrimination through agency-wide DBE procurement objectives.
- 5) Executive Order 12549, 3 CFR, 189; and 40 CFR Part 32, Subparts B and C, prohibit entering into contracts or subcontracts with individuals or businesses who are debarred or suspended. Borrowers are required to check the status of all contractors (construction and professional services) and must require contractors to check the status of subcontractors for contracts expected to be equal to or over \$25,000 via this Internet address: <http://epls.arnet.gov/>.
- 6) Executive Order 13202, as amended by Executive Order 13208, does not allow bid specifications, project agreements, or other controlling agreements to require or prohibit bidders, contractors, or subcontractors to enter into or to adhere to project labor agreements.
- 7) Section 513 of the Federal Water Pollution Control Act (33 USC 1372) or Section 1450(e) of the Safe Drinking Water Act (42 USC 300j-9(e)), as applicable, requires that all laborers and mechanics employed by contractors and subcontractors on projects funded directly by or assisted in whole or in part by and through the Federal Government pursuant to this Act shall be paid wages at rates not less than those prevailing on projects of a character similar in the locality as determined by the Secretary of Labor in accordance with subchapter IV of chapter 31 of title 40, United States Code. With respect to the labor standards specified in this section, the Secretary of Labor has the authority and functions set forth in Reorganization Plan Numbered 14 of 1950 (64 Stat. 1267; 5 USC. App.) and section 3145 of title 40, United State Code.

SECTION D: SPECIAL PROVISIONS

FELLAND RESERVOIR BOOSTER PUMP INSTALL

MILKY WAY RESERVOIR VALVE INSTALL

CONTRACT NO. 9336

It is the intent of these Special Provisions to set forth the final contractual intent as to the matter involved and shall prevail over the Standard Specifications and plans whenever in conflict therewith. In order that comparisons between the Special Provisions can be readily made, the numbering system for the Special Provisions is equivalent to that of the Specifications.

Whenever in these Specifications the term "Standard Specifications" appears, it shall be taken to refer to the City of Madison Standard Specifications for Public Works Construction and Supplements thereto.

SECTION 102.11 BEST VALUE CONTRACTING

This Contract shall be considered a Best Value Contract if the Contractor's bid is equal to or greater than \$74,000 for a single trade contract; or equal to or greater than \$360,500 for a multi-trade contract pursuant to MGO 33.07(7).

Work shall begin after any pre-construction submittals are approved and the start work letter is received. Submit any proposed construction schedules prior to mobilization.

Work shall begin at Felland Reservoir 229 no later than November 15, 2023 and shall be completed within 30 calendar days.

Work shall begin at Milky Way Reservoir 225 no later than November 15, 2023 and shall be completed within 30 calendar days.

Work dates are set based on the most recent information for the materials manufacture and delivery dates for each reservoir site, and may be adjusted as mutually agreed if those dates change according to the manufacturer.

BID ITEM 90000 FELLAND RESERVOIR (229)

Description: Complete all of the required construction and installation of all building components related to Reservoir 229, including the turn-in of all deliverables as outlined in the plans and specifications.

Method of Measurement: Measured as a Lump Sum of the required construction and installations described in the plans and specifications.

BID ITEM 90001 MILKY WAY RESERVOIR (225)

Description: Complete all of the required construction and installation of all building components related to Reservoir 225, including the turn-in of all deliverables as outlined in the plans and specifications.

Method of Measurement: Measured as a Lump Sum of the required construction and installations described in the plans and specifications.

[Setting plans and specs on nest pages]

General Arrangement Drawing

| Pump Data | |
|---------------------|-----------------|
| Pump series | 1800 |
| Power series | 5 |
| Model | 1820 |
| Discharge size | 8.00 in |
| Suction size | 10.00 in |
| Flow | 2,100.0 USgpm |
| Impeller diameter | 15.75 in |
| Head | 94.00 ft |
| Pressure rating | 250.0 psi |
| RPM | 1180 rpm |
| Temperature rating | 68.00 deg F |
| Rotation | Right |
| Connection suc/disc | 125#/125# |
| Base type | Steel Base |
| Paint | Standard |
| Liquid type | Water |
| Coupling type | Rubber-in-shear |

| Motor Data | |
|----------------|----------|
| Horsepower | 75.00 hp |
| Phase | 3 |
| Efficiency (%) | 94.5 |
| Hertz | 60 Hz |
| Rating | premium |
| Volts | 230/460 |
| Enclosure | ODP |
| RPM | 1200 rpm |
| Manufacturer | WEG |
| Frame | 405T |

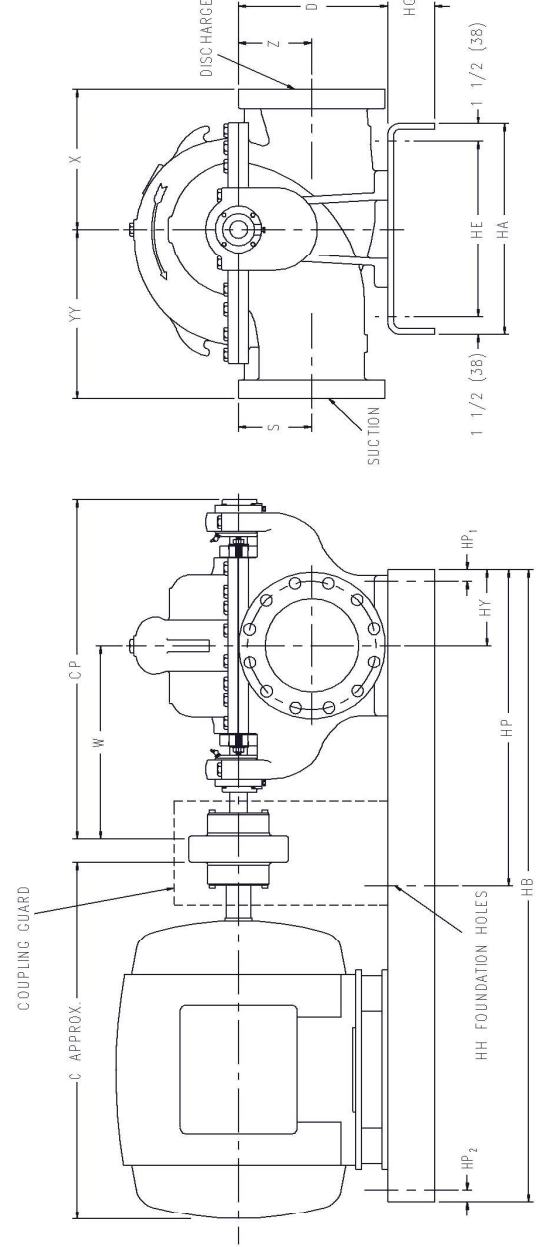
| Pump Materials of Construction | |
|--------------------------------|--|
| Pump material | Bronze fitted Shaft |
| Casing | Cast iron, ASTM A48 Shaft sleeve |
| Casing wear ring | Stainless Steel, AISI 416 Gland |
| Impeller | Low zinc Silicon Bronze, ASTM A118 type |
| Impeller wear ring | 16 stainless steel Sealing material |
| Flush lines | 1/4" Stainless Steel (316) Tubing, from volute to stuffing boxes |

| Estimated Weights | |
|-------------------|------------|
| Pump | 865.0 lb |
| Driver | 1,121.0 lb |
| Base type | 270.0 lb |
| Coupling | 60.00 lb |
| Total | 2,378.1 lb |

| Additional Options | |
|--------------------------|---|
| Scotchkote bonded casing | - |
| - | - |
| - | - |
| - | - |
| - | - |
| - | - |
| - | - |

| Quote Information | |
|-------------------|-----------------------------------|
| Customer | LW Allen |
| Customer quote | 1770293 |
| Job name | Madison Water - Folland Reservoir |
| Market | Municipal |

| | |
|------------|-------------|
| Quote item | 001 |
| Quote date | 16 Sep 2022 |

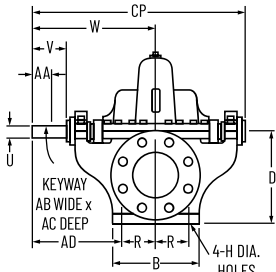


RIGHT-HAND ROTATION

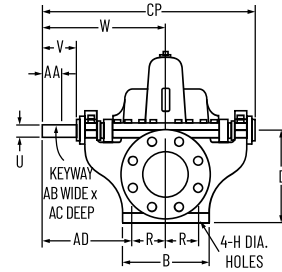
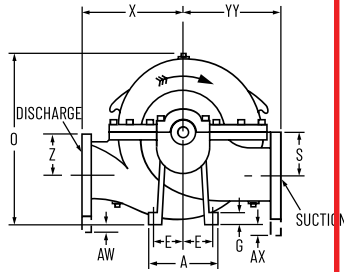
| CP | S | W | X | Z | HY | YY | D | C | HA | HB | HE | HG | HH | HP | HP1 | HP2 |
|-------|------|-------|-------|------|------|-------|-------|-------|-------|-------|-------|------|------|-----|------|------|
| 32.00 | 8.00 | 18.00 | 17.00 | 8.00 | 7.00 | 17.75 | 14.75 | 33.00 | 22.00 | 60.00 | 19.00 | 4.00 | 0.75 | N/A | 1.00 | 1.00 |

Notes:
 All dimensions are in inches.
 Dimensions may vary ± 1/2" (13mm) due to normal manufacturing tolerances.
 Discharge and suction flanges - ANSI Standard flat face.

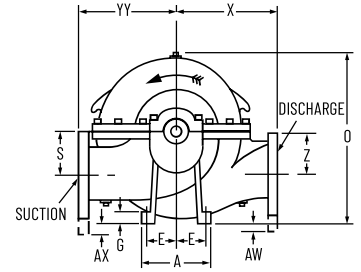
Dimensional Data – 1800 Horizontal Split Case Pumps



LEFT-HAND ROTATION



RIGHT-HAND ROTATION



| PUMP | DISCH. | SUCT. | POWER SERIES | A | B | D | E | G | H | O | R | S | U | V | W | X | Z | AA | AB | AC | AD | AW | AX | CP | YY |
|-------------|--------|-------|--------------|-------------|-----------------|-----------------|----------------|---------------|-------------|-------------------|----------------|-----------------|---------------|-----------------|------------------|-----------------|-----------------|----------------|-------------|-------------|------------------|---------------|---------------|--------------------|-----------------|
| 6" 1823HH | 6 | 8 | 5A | 12 (305) | 14-1/2 (368) | 16-1/2 (351) | 5 (127) | 1-1/4 (32) | 7/8 (22) | 26-21/32 (609) | 6 (152) | 7-1/2 (191) | 1-3/4 (44) | 4-1/8 (105) | 20-7/16 (519) | 15 (381) | 7-1/2 (191) | 2-7/8 (73) | 3/8 (10) | 3/16 (5) | 14-7/16 (367) | - | - | 36-3/4 (933) | 17 (432) |
| 6" 1823 | 6 | 8 | 5 | 12 (305) | 14 (356) | 13-1/2 (343) | 5 (127) | 1 (25) | 7/8 (22) | 24-7/8 (632) | 6 (152) | 6-3/4 (171) | 1-3/4 (44) | 4 (102) | 18 (457) | 14-1/4 (362) | 6-3/4 (171) | 2-7/8 (73) | 3/8 (10) | 3/16 (5) | 12 (305) | - | 3/4 (19) | 32 (813) | 16-3/4 (425) |
| 6" 1824 | 6 | 8 | 5 | 12 (305) | 14 (356) | 14-3/4 (375) | 5 (127) | 3/4 (19) | 7/8 (22) | 27-1/4 (692) | 6 (152) | 8 (203) | 1-3/4 (44) | 4 (102) | 18 (457) | 16 (406) | 8 (203) | 2-7/8 (73) | 3/8 (10) | 3/16 (5) | 12 (305) | - | 3/4 (19) | 32 (813) | 18 (457) |
| 6" 1825 | 6 | 8 | 5 | 12 (305) | 14 (356) | 14-3/4 (375) | 5 (127) | 1 (25) | 7/8 (22) | 27-3/4 (705) | 6 (152) | 8 (203) | 1-3/4 (44) | 4 (102) | 18 (457) | 15-3/4 (400) | 8 (203) | 2-7/8 (73) | 3/8 (10) | 3/16 (5) | 12 (305) | - | 3/4 (19) | 32 (813) | 18 (457) |
| 8" 1822 | 8 | 10 | 5 | 12 (305) | 14 (356) | 14-3/4 (375) | 5 (127) | 1-1/4 (32) | 7/8 (22) | 26-3/8 (670) | 6 (152) | 8 (203) | 1-3/4 (44) | 4 (102) | 18 (457) | 17 (432) | 9 (229) | 2-7/8 (73) | 3/8 (10) | 3/16 (5) | 12 (305) | 1-3/4 (44) | 2 (51) | 32 (813) | 17-3/4 (451) |
| 8" 1823 | 8 | 10 | 5 | 12 (305) | 14 (356) | 14-3/4 (375) | 5 (127) | 1-1/4 (32) | 7/8 (22) | 26-5/8 (676) | 6 (152) | 8 (203) | 1-3/4 (44) | 4 (102) | 18 (457) | 17 (432) | 9 (229) | 2-7/8 (73) | 3/8 (10) | 3/16 (5) | 12 (305) | 1-3/4 (44) | 2 (51) | 32 (813) | 17-3/4 (451) |
| 8" 1824 | 8 | 10 | 5 | 12 (305) | 14 (356) | 14-3/4 (375) | 5 (127) | 1-1/4 (32) | 7/8 (22) | 27-1/8 (689) | 6 (152) | 8 (203) | 1-3/4 (44) | 4 (102) | 18 (457) | 17 (432) | 8 (203) | 2-7/8 (73) | 3/8 (10) | 3/16 (5) | 12 (305) | 3/4 (19) | 2 (51) | 32 (813) | 17-3/4 (451) |
| 8" 1825 | 8 | 10 | 6B | 20 (508) | 17 (432) | 18-1/2 (470) | 9 (229) | 1 (25) | 7/8 (22) | 32-1/2 (826) | 7-1/2 (191) | 9-1/2 (241) | 2-1/8 (54) | 5-7/16 (138) | 21-7/8 (556) | 18 (457) | 9-1/2 (241) | 4-3/4 (121) | 1/2 (13) | 1/4 (6) | 14-3/8 (365) | - | - | 38 (965) | 21 (533) |
| 10" 1822B | 10 | 12 | 6B | 15 (381) | 22 (559) | 23 (584) | 6-1/2 (165) | 1 (25) | 7/8 (22) | 35-1/2 (902) | 10 (254) | 12 (305) | 2-1/8 (54) | 5-7/16 (138) | 21-7/8 (556) | 16 (406) | 12 (305) | 4-3/4 (121) | 1/2 (13) | 1/4 (6) | 11-7/8 (302) | - | - | 38 (965) | 19 (483) |
| 10" 1823B&C | 10 | 12 | 6B | 15 (381) | 22 (559) | 25 (635) | 6-1/2 (165) | 1 (25) | 7/8 (22) | 38-1/2 (978) | 10 (254) | 13-1/2 (343) | 2-1/8 (54) | 5-7/16 (138) | 21-7/8 (556) | 17 (432) | 13-1/2 (343) | 4-3/4 (121) | 1/2 (13) | 1/4 (6) | 11-7/8 (302) | - | - | 38 (965) | 20 (508) |
| 10" 1824 | 10 | 12 | 6B | 15 (381) | 22 (559) | 25 (635) | 6-1/2 (165) | 1 (25) | 7/8 (22) | 39-1/2 (1003) | 10 (254) | 13-1/2 (343) | 2-1/8 (54) | 5-7/16 (138) | 21-7/8 (556) | 18 (457) | 13-1/2 (343) | 4-3/4 (121) | 1/2 (13) | 1/4 (6) | 11-7/8 (302) | - | - | 38 (965) | 22 (559) |
| 10" 1824D | 10 | 12 | 7A | 15 (381) | 22 (559) | 25 (635) | 6-1/2 (165) | 1-1/4 (32) | 7/8 (22) | 40-3/8 (1026) | 10 (254) | 12-1/4 (311) | 2-1/8 (54) | 5-3/4 (146) | 24-5/16 (618) | 20 (508) | 12-1/4 (311) | 4-3/4 (121) | 1/2 (13) | 1/4 (6) | 14-5/16 (364) | - | - | 42-15/16 (1090) | 24 (610) |
| 8" 1826 | 8 | 12 | 7 | 15 (381) | 22 (559) | 26 (660) | 6-1/2 (165) | 1-1/8 (29) | 7/8 (22) | 43-7/8 (1114) | 10 (254) | 15 (381) | 2-1/2 (64) | 6-5/8 (168) | 25-1/4 (641) | 20 (508) | 15 (381) | 5 (127) | 5/8 (16) | 5/16 (8) | 15-1/4 (387) | - | - | 43-7/8 (1114) | 25 (635) |
| 12" 1823B | 12 | 14 | 7 | 15 (381) | 22 (559) | 24 (610) | 6-1/2 (165) | 1 (25) | 7/8 (22) | 39 (991) | 10 (254) | 15 (343) | 2-1/2 (64) | 6-5/8 (168) | 25-1/4 (641) | 17 (432) | 15 (381) | 5 (127) | 5/8 (16) | 5/16 (8) | 15-1/4 (387) | 1-1/4 (32) | 2-1/2 (64) | 43-7/8 (1114) | 22 (559) |
| 12" 1824 | 12 | 14 | 7 | 15 (381) | 22 (559) | 24 (610) | 6-1/2 (165) | 1 (25) | 7/8 (22) | 40-1/8 (1019) | 10 (254) | 15 (381) | 2-1/2 (64) | 6-5/8 (168) | 25-1/4 (641) | 18 (457) | 15 (381) | 5 (127) | 5/8 (16) | 5/16 (8) | 15-1/4 (387) | 1-1/4 (32) | 2-1/2 (64) | 43-7/8 (1114) | 23 (584) |
| 14" 1824 | 14 | 16 | 7 | 15 (381) | 22 (559) | 29-1/4 (743) | 6-1/2 (165) | 1 (25) | 7/8 (22) | 47-1/2 (1207) | 10 (254) | 16 (406) | 2-1/2 (64) | 6-5/8 (168) | 25-1/4 (641) | 22 (559) | 16 (406) | 5 (127) | 5/8 (16) | 5/16 (8) | 15-1/4 (387) | - | - | 43-7/8 (1114) | 27 (686) |

NOTES:

All dimensions in inches (mm).
Dimensions may vary ± 3/8" (10).

Not for construction purposes unless certified.
Discharge and suction flanges – ANSI Standard flat face.

| | |
|-------------------|-------------------|
| | |
| STD. 125# FLANGES | OPT. 250# FLANGES |

| | | | |
|--------------|-----------------------------------|---------------|-----------|
| Item number | 001 | Size / Stages | 8"18x4B / |
| Quote number | Madison Water - Felland Reservoir | Pump speed | |

Pump

| Qty | Description |
|-----|--|
| 1 | <p>Series 8"18x4B</p> <p>Pump information</p> <p>Parameters</p> <p>Impeller Diameter Selection Criteria: Impeller diameter calculated from 2100 USgpm and 94 Ft</p> <p>Flow: 2100.0 US gpm</p> <p>Head: 94.0 ft</p> <p>Impeller diameter: 15.7500 inches - based on curve data</p> <p>Speed: 1180 RPM</p> <p>Pump model: Model 1820 - Horizontal, single-stage, split case pump</p> <p>Rotation: Right</p> <p>Paint: Standard</p> <p>Driver</p> <p>Selected Motor Parameters</p> <p>Power: 75hp</p> <p>Phase: 3</p> <p>Frequency: 60 Hz</p> <p>Voltage: 230/460V</p> <p>Enclosure: ODP</p> <p>Manufacturer: WEG</p> <p>Materials of Construction</p> <p>Pump: 8"1824B - Split case, Model 1820, NSF 61/372 Certified</p> <p>Casing: Cast iron, ASTM A48</p> <p>Impeller: Low zinc Silicon Bronze, ASTM B584</p> <p>Shaft: Steel, AISI C1045</p> <p>Case wear ring: Stainless Steel, AISI 416</p> <p>Shaft sleeve: Stainless steel, AISI 316</p> <p>Gland material: Cast Iron A48</p> <p>Gland hardware: Gland hardware - standard</p> <p>Sealing: Mechanical Seal, John Crane, Type 21; hot water, 225 °F max; Buna-N, Carbon, Ceramic, 18-8 SS</p> <p>Pump Options</p> <p>Base: Steel Base, 405T Frame</p> <p>Coupling: Rubber-in-shear coupling, 405T Frame</p> <p>Bearing lubrication: None</p> <p>Impeller wear ring: 316 stainless steel</p> <p>Flush lines: 1/4" Stainless Steel (316) Tubing, from volute to stuffing boxes</p> <p>Abrasive separator: None</p> <p>Flange rating: 125 lb. suction, 125 lb. discharge</p> <p>3M Scotchkote 134-fusion bonded casing: 3M Scotchkote 134-fusion bonded casing</p> |



Product Configuration (MADISON_12_BAW_SA_GS)

Configured by: Dorner Company

Configured on: 3/30/2022

Printed: 4/24/2022

DESCRIPTION

SAR07.6/GS63.3/AC01.2

INDUSTRY

Industry code Water, Wastewater

DEVICE CHARACTERISTICS

AUMA product Quarter-turn electric actuator
 Rated output torque [lbs.ft.] 740
 Rated output torque [inch.lbs.] 8,880
 Rated output torque [Nm] 1,003
 Approximate weight (lbs.) 99

SERVICE CONDITIONS

Version Weather-proof
 Operating mode Modulating duty
 Enclosure protection NEMA type 6P
 Color AUMA silver-grey (similar to RAL 7037)
 Ambient temperature -30 °C to +70 °C (-22 °F to +158 °F)
 Nameplates English - aluminum (US-AL)
 Sealing elements NBR - Nitrile Butadiene Rubber
 Corrosion protection KS

ELECTRICAL DATA

Mains voltage 120 Volts AC
 Phase 1-Ph
 Frequency 60 Hz
 Type of duty S4 - 25% intermittent duty
 Motor protection (W-1T-O140) 1Ph-1 thermal switch 140°C N.C., class F insulation, tropicalized winding
 Motor type 1 ph AC TENV motor, type VE/VC/AE/AC with capacitors in motor compartment

MOTOR DATA

Motor designation VEOR048-4-0,07
 Nominal power (HP) 1/10
 Nominal power (kW) 0.07
 Nominal speed (RPM) 1,680
 Nominal current (FLA) 3.6
 Current approx. I_{max}. (RTA) 4.6
 Starting current (LRA) 7
 COS 0.82
 Capacitor uF 50

ACTUATOR FEATURES

| | |
|--------------------------|--|
| SA model | SAR 07.6 |
| Output speed | 13 RPM |
| Valve attachment | FA10 |
| Output drive | FA10-B3 $\varnothing=20$ mm; key width=6mm; key height 6mm |
| Torque switches | (0-M) torque sensing via MWG |
| Limit switches | (0-M) limit sensing via MWG |
| Position transm. | (30.5) MWG absolute encoder for AC 01.2 |
| Turns per stroke | 12.75 turns per stroke at output drive act. |
| Operating time (seconds) | 59 |
| Stem protection tube | Without stem tube, with protective screw plug, thread form G1 1/4" BSPP |
| Heater | (22.5) 24 V in combination with controls: 5 W |
| Motor heater | (0) without |
| Torque switching | Setting range 20-45 lbs.ft. |
| Set to close lbs.ft. | 23 |
| Set to open lbs.ft. | 23 |
| Handwheel | 6.3" (160mm) |
| Close direction | RH - clockwise |
| Limit switching | (230) 1-500 rev/stroke adjustable with MWG |
| Lubricant | F15 Shell ALVANIA 1029 |
| Electrical connection | (S0-000) actuator plug for mounting AM/SEM/AC |

GS GEARBOX

| | |
|----------------------|--|
| GS model | GS 63.3 |
| Version 1 | Without |
| Version 2 | Standard |
| Reduction ratio i | 51:1 |
| Mechanical adv. | 17.3 |
| Valve coupling | Machined valve shaft coupling, bore plus one keyway |
| Coupling type | steel |
| Explosion protection | (0) not suitable for potentially explosive atmospheres |
| Mounting position | Position A |
| Swing angle | 92 degrees, adjusted at factory • |
| Version | RR: input shaft clockwise, clockwise rotation of the valve shaft |
| Valve attachment | FA12-N according to MSS SP-101 without pilot |
| Housing material | Cast iron housing GJL-250 • |
| Worm wheel material | Bronze worm wheel |
| Gearbox input | (FA10-EW20) FA10, input shaft $\varnothing=20$ mm |
| Lubricant | F15 Shell ALVANIA 1029 |
| GS name plate | English - self-adhesive polyester (PET) label (US-E1) |
| Enclosure | IP68-8-Z - max. 26' (8m) head of water, with pointer cover • |

ACTUATOR CONTROLS

| | |
|------------------|---|
| AUMATIC version | AC 01.2 |
| Feedback E2 | MWG magnetic limit/ torque sensor (non-intrusive setting) |
| Max. motor power | (B00.01) Contactors for power class A1 |
| Motor protection | (C00.01) thermal switch, automatic reset |
| Interface | (D00.01) Parallel I/O Interface |
| Positioner | (F10.01) Positioner |
| Input signals | (R00.02) MODE, CLOSE, OPEN, STOP, EMERGENCY • |
| Control voltage | (E00.01) 24 V DC |

| | |
|------------------------------|---|
| Electronics supply | (A10.01) 24 V DC internal • |
| Output aux. voltage | (A30.01) 24 V DC - 100mA (internally powered) |
| Output contacts | (H00.03) 6 output contacts: 6 NO/NC without common 250V AC/5A • |
| Output signals | (S00.01) default setting: K1=Fault, K2=End pos. CLOSED, K3=End pos. OPEN, K4=Selector sw. REMOTE, K5=Torque fault CLOSE, K6=Torque fault OPEN |
| Local controls | (L00.01) selector switch LOCAL-OFF-REMOTE with padlock; push buttons OPEN-STOP-CLOSE-RESET; large graphical LCD with a resolution of 200 x 100 pixels |
| Activ. Bluetooth | (L90.01) Switched on |
| Indication lights | (L10.02) 1 CLOSED:green, 2 TRQ-CL:blue, 3 TH:yellow, 4 TRQ-OP:violet, 5 OPEN:red, BLUETOOTH:blue (with numbers) • |
| Face plate | (EN-ES-FR) English-Spanish-French • |
| Tolerance mains voltage | (A40.01) +/- 10% |
| Electrical connection | (SB-080) plug/socket 100mm, 2 x ¾" NPT; 1 x 1 ¼" NPT • |
| Heater | (Q00.01) heater 24 V, internal supply • |
| Analog input 1 | (P20.02) setpoint: 4-20mA |
| Analog output 1 | (P00.02) Position feedback: 4-20mA |
| Analog output 2 | (P10.02) Torque feedback: 4-20mA |
| Blinker version | (N00.02) lights illuminated in mid travel (electronic) |
| Display language | English |
| Switch off in CLOSE | (O42.01) Limit |
| Switch off in OPEN | (O43.01) Limit |
| Self retaining LOCAL | (O33.03) In direction OPEN and CLOSE |
| Self retaining REMOTE | (O52.00) OFF |
| Safety mode | (153.01) OFF |
| Emergency function | (140.01) OFF |
| Torque by-pass | Function not active |
| Mounting position | Position A |
| Mounting pos. local controls | Position A-1, selector switch at 6 o'clock in relation to base of controls (standard for SA/SQ) |

DRAWINGS

POINT-TO-POINT WIRING DWG
OUTPUT DRIVE/MOUNTING FLANGE DWG
ACTUATOR DIMENSIONAL DWG

[TPCA-1B2-1C1-A000TPA01R100-011-000](#)
[SK099241](#)
[DDS00C211ALAAQ331](#)

OPERATION MANUALS

WIRING DIAGRAM LEGEND
GEARBOX OPERATION MANUAL
DEVICE INTEGRATION MANUAL
ACTUATOR OPERATION MANUAL

[Legend for AUMATIC AC 01.2/ACExC 01.2](#)
[Part-turn gearboxes GS 50.3 - GS 250.3](#)
[Actuator controls AUMATIC AC 01.2/ACExC 01.2 Parallel SA\(R\) 07.2 - 16.2 with AC 01.2 Parallel Non-intrusive](#)

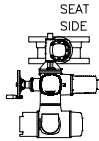
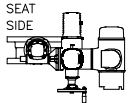
| VALVE SIZE | DIMENSIONS | | | | | | | | | | |
|------------|-----------------------|------------|-------------|--------------|--------------|------------|----|------------|-----|------------|--------------|
| | INCHES MILLIMETERS | | | | | | | | | | |
| | A | B | C | D | E | F | G | H | J | K | L |
| 3 | 5.00 127 | .81 21 | 4.00 102 | 4.81 122 | 6.00 152 | .75 19 | 4 | N/A | N/A | N/A | 7.50 191 |
| 4 | 5.00 127 | 1.00 25 | 4.75 121 | 5.56 141 | 7.50 191 | .75 19 | 4 | 5/8-11 UNC | 4 | 1.06 27 | 9.00 229 |
| 6 | 5.00 127 | 1.06 27 | 6.03 153 | 7.00 178 | 9.50 241 | .88 22 | 8 | N/A | N/A | N/A | 11.00 279 |
| 8 | 6.00 152 | 1.19 30 | 7.16 182 | 8.31 211 | 11.75 298 | .88 22 | 8 | N/A | N/A | N/A | 13.50 343 |
| 10 | 8.00 203 | 1.25 32 | 8.38 213 | 9.50 241 | 14.25 362 | 1.00 25 | 10 | 7/8-9 UNC | 2 | 1.56 40 | 16.00 406 |
| 12 | 8.00 203 | 1.31 33 | 9.66 245 | 11.00 279 | 17.00 432 | 1.00 25 | 8 | 7/8-9 UNC | 4 | 1.56 40 | 19.00 483 |

| | |
|---|---------------------|
| A | VALVE |
| C | MOTOR AND GEAR UNIT |
| P | CONNECTING PARTS |

NOTE:

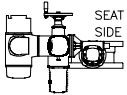
1. FLANGES ARE FLAT FACED WITH DIMENSIONS AND DRILLING TO ANSI B16.1 CLASS 125 EXCEPT FOR TAPPED HOLES AS INDICATED. SEE A26506 FOR NON-ANSI FLANGE DATA.
2. FLOW MAY BE IN EITHER DIRECTION. THE PREFERRED INSTALLATION IS WITH THE SEAT SIDE DOWN STREAM.
3. PULL OUT KNOB TO ENGAGE FOR MANUAL OPERATION. UNIT REMAINS IN HAND OPERATION UNTIL MOTOR IS ENERGIZED.

ACTUATOR MOUNTING POSITIONS

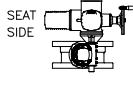


STANDARD POSITION
SHOWN ON THIS DRAWING

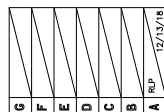
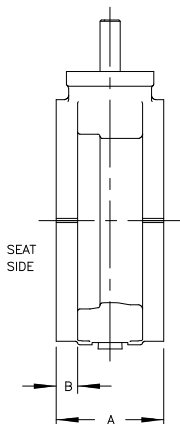
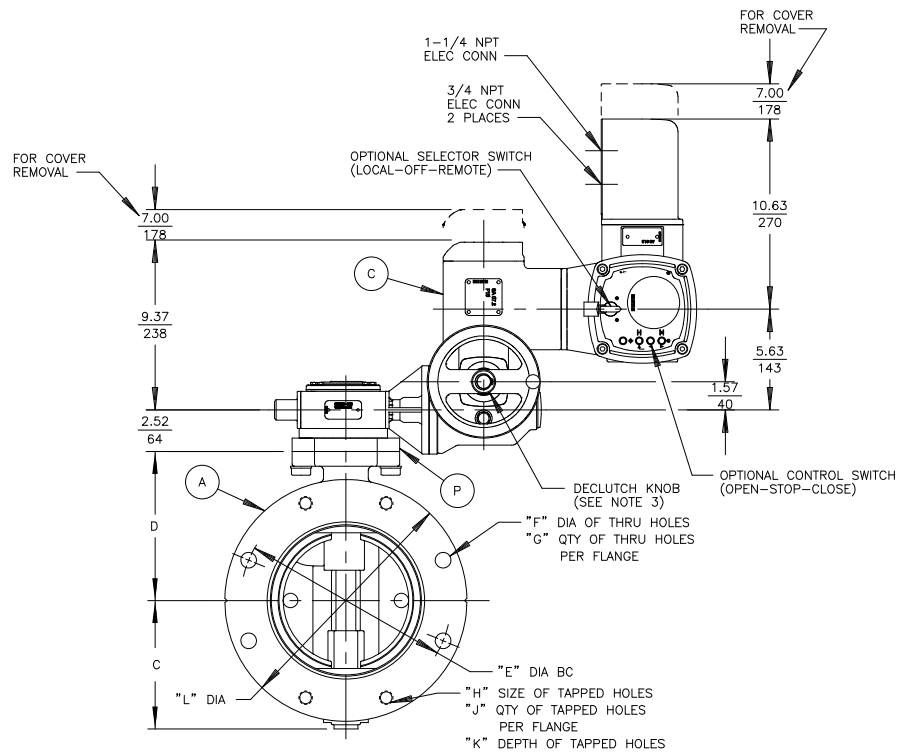
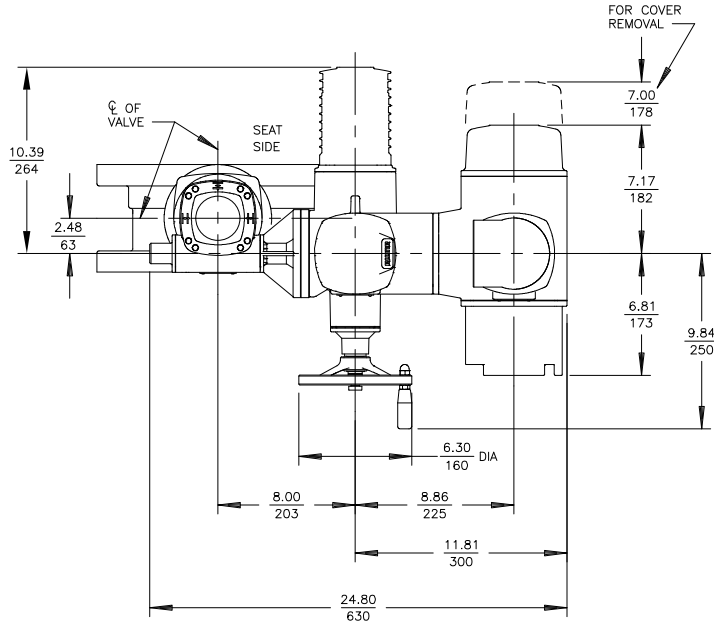
90° POSITION



180° POSITION



270° POSITION

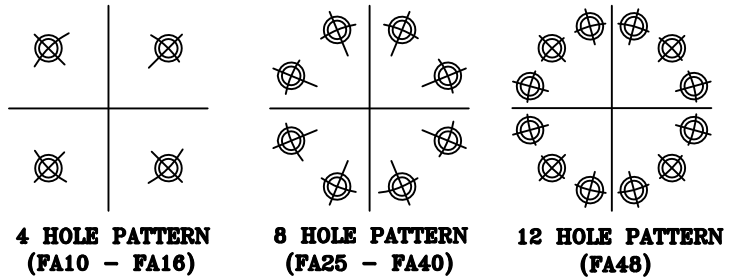
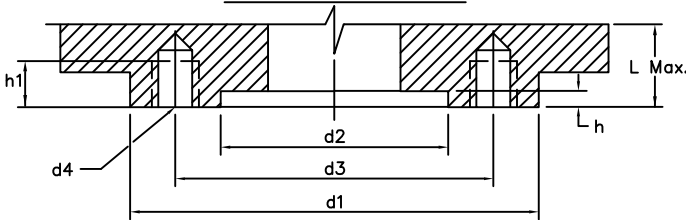


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| | | | |
|--|---------|----------|----------|
| BAW BUTTERFLY VALVES SIZE 3-12 FLANGED AUMA SA(R)07.../GS63.3 AUTMATIC (3 PHASE) MOTOR ACTUATOR | | | |
| DOCT. CODE | DRAWN | APPROVED | |
| C1 | CHECKED | BMP | JWM |
| | JWM | DATE | 12/14/18 |

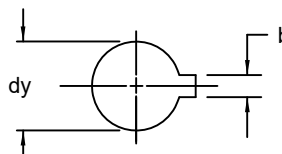
Z13786

FA10 - FA48



| GEARBOX MODEL | FLANGE TYPE | d1 | d2 (H8) | d3 ± 0.01 | (qty.)d4 | h | h1 | L MAX. | SQ. KEY | | RECT. KEY | |
|------------------------|-------------|------|---------|-----------|----------------------------|-------|------|--------|---------|-------------|---------------|---------|
| | | | | | | | | | b | dy max. | b | dy max. |
| GS50.3 | FA10 | 4.9 | 3.346 | 4.00 | (4) 3/8-16 | 0.157 | 0.63 | 2.48 | 3/8 | 1 7/16 | 3/8 X 1/4 | 1 1/2 |
| ⁽⁵⁾ GS63.3 | FA10 | 4.9 | 3.346 | 4.00 | (4) 3/8-16 | 0.157 | 0.63 | 2.95 | 1/2 | 1 7/8 | 1/2 X 3/8 | 2 |
| GS63.3 | FA12 | 5.9 | 4.134 | 4.92 | (4) 1/2-13 | 0.157 | 0.75 | 3.07 | 1/2 | 1 7/8 | 1/2 X 3/8 | 2 |
| ⁽⁵⁾ GS80.3 | FA12 | 5.9 | 4.134 | 4.92 | (4) 1/2-13 | 0.157 | 0.75 | 3.15 | 5/8 | 2 3/8 | 5/8 X 7/16 | 2 1/2 |
| GS80.3 | FA14 | 6.9 | 4.528 | 5.51 | (4) 5/8-11 | 0.197 | 0.98 | 3.54 | 5/8 | 2 3/8 | 5/8 X 7/16 | 2 1/2 |
| ⁽⁵⁾ GS100.3 | FA14 | 6.9 | 4.528 | 5.51 | (4) 5/8-11 | 0.197 | 0.98 | 4.92 | 3/4 | 3 | 3/4 X 1/2 | 3 1/8 |
| GS100.3 | FA16 | 8.3 | 5.512 | 6.50 | (4) 3/4-10 | 0.197 | 1.26 | 4.92 | 3/4 | 3 | 3/4 X 1/2 | 3 1/8 |
| ⁽⁵⁾ GS125.3 | FA16 | 8.3 | 5.512 | 6.50 | (4) 3/4-10 | 0.197 | 1.26 | 5.04 | 7/8 | 3 3/8 | 7/8 X 5/8 | 3 5/8 |
| GS125.3 | FA25 | 11.8 | 8.858 | 10.00 | (8) 5/8-11 | 0.197 | 0.98 | 5.04 | 7/8 | 3 3/8 | 7/8 X 5/8 | 3 5/8 |
| GS160.3 | FA25 | 11.8 | 8.858 | 10.00 | (8) 5/8-11 | 0.236 | 1.00 | 5.24 | 1 | 4 | 1 X 3/4 | 4 3/16 |
| GS125.3 ⁽⁵⁾ | FA30 | 13.8 | 9.055 | 11.75 | (8) 3/4-10 | 0.236 | 1.26 | 6.57 | 7/8 | 3 3/8 | 7/8 X 5/8 | 3 5/8 |
| GS160.3 ⁽⁵⁾ | | | | | | | | 5.83 | 1 | 4 | 1 X 3/4 | 4 3/16 |
| GS200.3 | | | | | | | | 6.30 | 1 1/4 | 5 | 1 1/4 X 7/8 | 5 1/4 |
| GS160.3 ⁽⁵⁾ | FA35 | 16.3 | 10.236 | 14.00 | (8) 1-8 | 0.236 | 1.57 | 7.50 | 1 | 4 | 1 X 3/4 | 4 3/16 |
| GS200.3 ⁽⁵⁾ | | | | | | | | 1 1/4 | 5 | 1 1/4 X 7/8 | 5 1/4 | |
| GS250.3 | | | | | | | | 9.20 | 1 1/2 | 5 3/4 | 1 1/2 X 1 | 6 |
| GS200.3 ⁽⁵⁾ | FA40 | 18.7 | 11.811 | 16.00 | (8) 1 1/4-7 | 0.393 | 2.00 | 9.00 | 1 1/4 | 5 | 1 1/4 X 7/8 | 5 1/4 |
| GS250.3 ⁽⁵⁾ | | | | | | | | 9.65 | 1 1/2 | 5 3/4 | 1 1/2 X 1 | 6 |
| GS250.3 ⁽⁵⁾ | FA48 | 22.0 | 14.566 | 19.01 | (12) 1 1/4-7 | 0.275 | 2.00 | 11.33 | 1 1/2 | 5 3/4 | 1 1/2 X 1 | 6 |
| GS315 | FA40 | 18.7 | 11.811 | 16.00 | (8) 1 1/2-6 ⁽⁴⁾ | 0.393 | 2.00 | 9.10 | 1 3/4 | 7 1/8 | 1 3/4 X 1 1/2 | 7 1/4 |

- Notes:
- All dimensions are in inches.
 - Unless specified tolerance per ISO 2768-m.
 - FA Flange per MSS STANDARD SP-101 unless otherwise noted.
 - FA40 Thread size 1 1/2-6 not per MSS STANDARD SP-101.
 - Optional FA Mounting Flange.



DIMENSIONS 'b' BASED ON ANSI B17.1 AT MAX. BORE 'dy'

STANDARD FA MOUNTING FLANGE DIMENSIONS

GS50.3- GS315

BY/DATE
MC
09/28/20

APP/DATE
PM
09/28/20

DWG. NO.

SK00021

REV
11

**AWWA BUTTERFLY VALVES (BAW)
TEST SPECIFICATION**



APPLICATION DATA 43.01-4
Page 1
July, 2012
Supersedes April, 2012

SHELL TEST

| VALVE SIZE | DURATION | TEST PRESSURE - WATER, <u>psi</u> kPa | | | | |
|----------------------------------|------------|--|--------------------|--------------------|--------------------|--------------------|
| | | PRESSURE CLASS | | | | |
| | | <u>25</u> 170 | <u>75</u> 520 | <u>150</u> 1030 | <u>200</u> 1380 | <u>250</u> 1720 |
| <u>3 - 8"</u> 80 - 200mm | 1 Minute | | | | | |
| <u>10 - 20"</u> 250 - 500mm | 3 Minutes | <u>50</u> 340 | <u>150</u> 1030 | <u>300</u> 2070 | <u>400</u> 2760 | <u>500</u> 3450 |
| <u>24 - 120"</u> 600 - 3000mm | 10 Minutes | | | | | |

SEAT TEST

| VALVE SIZE | DURATION | TEST PRESSURE - WATER, <u>psi</u> kPa | | | | |
|----------------------------------|------------|--|------------------|--------------------|--------------------|--------------------|
| | | PRESSURE CLASS | | | | |
| | | <u>25</u> 170 | <u>75</u> 520 | <u>150</u> 1030 | <u>200</u> 1380 | <u>250</u> 1720 |
| <u>3 - 20"</u> 80 - 500mm | 5 Minutes | | | | | |
| <u>24 - 120"</u> 600 - 3000mm | 10 Minutes | <u>25</u> 170 | <u>75</u> 520 | <u>150</u> 1030 | <u>200</u> 1380 | <u>250</u> 1720 |

BAW FLANGE BOLT STANDARDS



APPLICATION DATA 43.01-12

Page 1
 July, 2012
 Supersedes November, 2008

Class 125 / 150

| Valve Size | Size mm | Flange Thickness (inches) | | Thread Size *inches | Tapped Holes, UNC Each Flange | | | Through Holes, Each Flange | | |
|------------|---------|---------------------------|------|---------------------|-------------------------------|----------|---------------------|----------------------------|----------|----------------------------|
| | | BAW | ANSI | | Depth | Quantity | Bolt Length *inches | Diameter | Quantity | Bolt Size with Nut *inches |
| 3" | 75 | 0.81 | 0.75 | 5/8-11 UNC | n/a | 0 | n/a | 0.75 | 4 | 2-3/4 |
| 4" | 100 | 1.00 | 0.94 | 5/8-11 UNC | 1.06 | 4 | 2 | 0.75 | 4 | 2-3/4 |
| 6" | 150 | 1.06 | 1.00 | 3/4-10 UNC | 1.28 | 4 | 2-1/4 | 0.88 | 4 | 3 |
| 8" | 200 | 1.18 | 1.12 | 3/4-10 UNC | n/a | 0 | n/a | 0.88 | 8 | 3-1/4 |
| 10" | 250 | 1.25 | 1.19 | 7/8-9 UNC | 1.56 | 2 | 2-3/4 | 1.00 | 10 | 3-1/2 |
| 12" | 300 | 1.31 | 1.25 | 7/8-9 UNC | 1.56 | 4 | 2-3/4 | 1.00 | 8 | 3-1/2 |
| 14" | 350 | 1.47 | 1.38 | 1-8 UNC | 1.56 | 4 | 3 | 1.12 | 8 | 4 |
| 16" | 400 | 1.53 | 1.44 | 1-8 UNC | 1.62 | 4 | 3 | 1.12 | 12 | 4 |
| 18" | 450 | 1.65 | 1.56 | 1-1/8-7 UNC | 1.69 | 4 | 3-1/4 | 1.25 | 12 | 4-1/2 |
| 20" | 500 | 1.78 | 1.69 | 1-1/8-7 UNC | 1.75 | 4 | 3 | 1.25 | 16 | 4-3/4 |
| 24" | 600 | 1.97 | 1.88 | 1-1/4-7 UNC | 2.00 | 4 | 3 | 1.38 | 16 | 4-3/4 |
| 30" | 750 | 2.25 | 2.12 | 1-1/4-7 UNC | 2.09 | 4 | 4-1/4 | 1.38 | 24 | 5-3/4 |
| 36" | 900 | 2.50 | 2.38 | 1-1/2-6 UNC | 2.38 | 8 | 4-3/4 | 1.62 | 24 | 6-1/2 |
| 42" | 1050 | 2.75 | 2.62 | 1-1/2-6 UNC | 2.59 | 8 | 5-1/4 | 1.62 | 28 | 7 |
| 48" | 1200 | 2.88 | 2.75 | 1-1/2-6 UNC | 2.72 | 8 | 5-1/2 | 1.62 | 36 | 7-1/4 |
| 54" | 1350 | 3.12 | 3.00 | 1-3/4-5 UNC | 3.00 | 8 | 6 | 2.00 | 36 | 8 |
| 60" | 1500 | 3.25 | 3.12 | 1-3/4-5 UNC | 3.12 | 8 | 6-1/4 | 2.00 | 44 | 8-1/2 |
| 66" | 1650 | 3.50 | 3.38 | 1-3/4-5 UNC | 3.38 | 8 | 6-3/4 | 2.00 | 44 | 9 |
| 72" | 1800 | 3.62 | 3.50 | 1-3/4-5 UNC | 3.50 | 8 | 7 | 2.00 | 52 | 9-1/4 |

Class 250

| Valve Size | Size mm | Flange Thickness (inches) | | Thread Size *inches | Tapped Holes, UNC Each Flange | | | Through Holes, Each Flange | | |
|------------|---------|---------------------------|------|---------------------|-------------------------------|----------|---------------------|----------------------------|----------|----------------------------|
| | | BAW | ANSI | | Depth | Quantity | Bolt Length *inches | Diameter | Quantity | Bolt Size with Nut *inches |
| 3" | 75 | 1.19 | 1.13 | 3/4-10 UNC | 1.19 | 4 | 2-1/4 | 0.88 | 4 | 3-1/4 |
| 4" | 100 | 1.31 | 1.25 | 3/4-10 UNC | 1.19 | 4 | 2-1/4 | 0.88 | 4 | 3-1/2 |
| 6" | 150 | 1.50 | 1.44 | 3/4-10 UNC | 1.19 | 4 | 2-1/2 | 0.88 | 8 | 4 |
| 8" | 200 | 1.69 | 1.63 | 7/8-9 UNC | 1.44 | 4 | 3 | 1.00 | 8 | 4-1/4 |
| 10" | 250 | 1.97 | 1.88 | 1-8 UNC | 1.75 | 4 | 3-1/2 | 1.13 | 12 | 5 |
| 12" | 300 | 2.09 | 2.00 | 1-1/8-7 UNC | 1.75 | 4 | 3-3/4 | 1.25 | 12 | 5-1/4 |
| 14" | 350 | 2.25 | 2.13 | 1-1/8-7 UNC | 2.00 | 4 | 4 | 1.25 | 16 | 5-1/2 |
| 16" | 400 | 2.38 | 2.25 | 1-1/4-7UNC | 2.00 | 4 | 4 | 1.38 | 16 | 5-3/4 |
| 18" | 450 | 2.50 | 2.38 | 1-1/4-7UNC | 1.69 | 4 | 4 | 1.38 | 20 | 6-1/4 |
| 20" | 500 | 2.63 | 2.50 | 1-1/4-7UNC | 2.55 | 4 | 4-3/4 | 1.38 | 20 | 6-1/2 |
| 24" | 600 | 2.91 | 2.75 | 1-1/2-6 UNC | 2.00 | 4 | 4-3/4 | 1.63 | 20 | 7 |
| 30" | 750 | 3.13 | 3.00 | 1-3/4-5 UNC | 2.38 | 4 | 5-1/4 | 2.00 | 24 | 7-1/2 |
| 36" | 900 | 3.50 | 3.38 | 2-4-1/2 UNC | 2.64 | 8 | 6 | 2.25 | 24 | 8-1/2 |
| 42" | 1050 | 2.81 | 3.69 | 2-4-1/2 UNC | 2.64 | 8 | 6 | 2.25 | 28 | 9 |
| 48" | 1200 | 4.13 | 4.00 | 2-4-1/2 UNC | 2.75 | 8 | 6-1/2 | 2.25 | 32 | 9-3/4 |

* Bolt length based on ANSI Class 125 and 250 mating flange thickness, 1/8" gasket thickness and no washers.

FLANGE BOLT TORQUE GUIDELINES



Pressure: 150 psi

WEB DATA 10.03-2
July, 2012
Supersedes January, 2011

| Nominal Valve Size | Flange Number of Bolts | Flange Bolt Size | 80 Durometer Rubber Gasket | | | Compressed Non-asbestos Hard Gasket | | |
|--------------------|------------------------|------------------|----------------------------|----------------------------|------------------------|-------------------------------------|----------------------------|------------------------|
| | | | Recommended Bolt Load | Bolt Torque Non-lubricated | Bolt Torque Lubricated | Recommended Bolt Load | Bolt Torque Non-lubricated | Bolt Torque Lubricated |
| 3 | 4 | 5/8 x 11 | 1,250 | 31 | 10 | 4,500 | 112 | 36 |
| 4 | 8 | 5/8 x 11 | 1,020 | 24 | 8 | 3,980 | 94 | 29 |
| 6 | 8 | 3/4 x 10 | 1,580 | 45 | 14 | 4,810 | 136 | 42 |
| 8 | 8 | 3/4 x 10 | 2,450 | 69 | 22 | 6,860 | 193 | 60 |
| 10 | 12 | 7/8 x 9 | 2,390 | 80 | 26 | 6,210 | 209 | 68 |
| 12 | 12 | 7/8 x 9 | 3,500 | 118 | 39 | 9,570 | 321 | 105 |
| 14 | 12 | 1 - 8 | 3,650 | 146 | 46 | 11,700 | 468 | 147 |
| 16 | 16 | 1 - 8 | 3,550 | 142 | 44 | 11,300 | 453 | 142 |
| 18 | 16 | 1-1/8 x 7 | 3,950 | 181 | 60 | 10,600 | 486 | 159 |
| 20 | 20 | 1-1/8 x 7 | 3,840 | 177 | 58 | 10,000 | 461 | 151 |
| 24 | 20 | 1-1/4 x 7 | 5,320 | 272 | 89 | 13,000 | 666 | 218 |
| 30 | 28 | 1-1/4 x 7 | 5,710 | 292 | 96 | 13,000 | 662 | 217 |
| 36 | 32 | 1-1/2 x 6 | 6,980 | 445 | 140 | 14,900 | 950 | 298 |
| 42 | 36 | 1-1/2 x 6 | 8,390 | 535 | 168 | 17,700 | 1,130 | 354 |
| 48 | 44 | 1-1/2 x 6 | 8,820 | 563 | 177 | 17,900 | 1,140 | 358 |
| 54 | 44 | 1-3/4 x 5 | 12,600 | 933 | 293 | 21,600 | 1,600 | 503 |
| 60 | 52 | 1-3/4 x 5 | 11,300 | 847 | 266 | 21,700 | 1,620 | 507 |
| 66 | 52 | 1-3/4 x 5 | 13,800 | 1,020 | 321 | 26,200 | 1,950 | 611 |
| 72 | 60 | 1-3/4 x 5 | 14,100 | 1,050 | 329 | 26,300 | 1,950 | 613 |
| 78 | 64 | 2 X 4.5 | 15,300 | 1,320 | 433 | 27,300 | 2,370 | 775 |
| 84 | 64 | 2 X 4.5 | 17,600 | 1,530 | 500 | 31,100 | 2,700 | 882 |
| 90 | 68 | 2-1/4 X 4.5 | 18,800 | 1,800 | 565 | 32,100 | 3,100 | 963 |
| 96 | 68 | 2-1/4 X 4.5 | 21,300 | 2,000 | 640 | 35,900 | 3,400 | 1,080 |
| 102 | 72 | 2-1/2 X 4 | 22,200 | 2,400 | 788 | 35,000 | 3,800 | 1,240 |
| 108 | 72 | 2-1/2 X 4 | 24,700 | 2,700 | 876 | 37,900 | 4,100 | 1,340 |
| 114 | 76 | 2-3/4 X 4 | 25,600 | 3,100 | 1,000 | 36,900 | 4,400 | 1,440 |
| 120 | 76 | 2-3/4 X 4 | 28,100 | 3,400 | 1,100 | 38,800 | 4,600 | 1,510 |

Note: The Bolt Loads are given in lbs, and the Bolt Torques are given in ft-lbs. Minimum torque to achieve gasket seal.

**RUBBER IDENTIFICATION
IN ORDER BY RS#**

APPLICATION DATA 10.60-5B

July, 2012

Supersedes March, 2010



| RS # | ASTM | DeZURIK | Trade | Other | Products |
|--------|------|---|----------------------|-----------------|---|
| RS-16 | CR | Chloroprene | Neoprene | Polychloroprene | (0.5"-6") PEC, (24"-36") BRS, (14"-36") KGS & KGL |
| RS-17 | CR | Chloroprene | Neoprene | Polychloroprene | (8" & larger) PEC |
| RS-24 | NBR | Acrylonitrile-Butadiene | Hycar, Krynac, NIPOL | Buna-N, Nitrile | (0.5"-6") PEC |
| RS-25 | NBR | Acrylonitrile-Butadiene | Hycar, Krynac, NIPOL | Buna-N, Nitrile | (8" & larger) PEC |
| RS-26 | NBR | Acrylonitrile-Butadiene | Hycar, Krynac, NIPOL | Buna-N, Nitrile | (4"-6") PEC, (24"-36") BRS, (14"-36") KGS & KGL |
| RS-46 | CSM | Chlorosulfonated Polyethylene | Hypalon | | (8" & larger) PEC |
| RS-47 | CSM | Chlorosulfonated Polyethylene | Hypalon | | (0.5"-6") PEC, BRS, (14"-36") KGS & KGL |
| RS-48 | FKM | Fluoro Rubber | Viton A, Fluorel | Fluorocarbon | (0.5"-6") PEC, (14"-36") KGS & KGL |
| RS-49 | XNBR | Carboxylic Acrylonitrile-Butadiene | NIPOL | | (2"-20") BRS |
| RS-50 | CR | Chloroprene | Neoprene | Polychloroprene | (2"-20") BRS |
| RS-53 | NR | Natural Hard Rubber | Duro Micro | Natural Rubber | 3" & larger PEC (body lining) (purc) |
| RS-54 | FKM | Fluoro Rubber | Viton A, Fluorel | Fluorocarbon | (24"-36") BRS |
| RS-55 | CIIR | Chloro-Isobutylene-Isoprene | Chlorobutyl | | (0.5"-6") PEC |
| RS-56 | CIIR | Chloro-Isobutylene-Isoprene | Chlorobutyl | | (8" & larger) PEC |
| RS-58 | FKM | Fluoro Rubber | Viton A, Fluorel | Fluorocarbon | (8" & larger) PEC |
| RS-59 | CRW | Off White Chloroprene | Neoprene | Polychloroprene | BRS, KGS, KBD & KGL |
| RS-63 | NBR | Acrylonitrile-Butadiene | Hycar, Krynac, NIPOL | Buna-N, Nitrile | (2"-20") BRS |
| RS-65 | CIIR | Chloro-Isobutylene-Isoprene | Chlorobutyl | | Transmitter seal |
| RS-66 | EPDM | Ethylene, Propylene, & Diene Terpolymer | Keltan, Royalene | EP | BRS, (14"-36") KGS & KGL |
| RS-72 | NBR | Acrylonitrile-Butadiene | Hycar, Krynac, NIPOL | Buna-N, Nitrile | Vee packing (male & female) PEC |
| RS-73 | NBR | Acrylonitrile-Butadiene | Hycar, Krynac, NIPOL | Buna-N, Nitrile | Vee packing PEC |
| RS-76 | NR | Natural Soft Rubber | Duro Micro | Natural Rubber | lining/curtains for foundry rotoblast |
| RS-78 | EU | Polyether Urethane | Adiprene | Polyurethane | BRS |
| RS-81 | XNBR | Carboxylic Acrylonitrile-Butadiene | NIPOL | | BGS |
| RS-82 | EPDM | Ethylene, Propylene, & Diene Terpolymer | Keltan, Royalene | EP | BGS |
| RS-88 | EPDM | Ethylene, Propylene, & Diene Terpolymer | Keltan, Royalene | EP | (2"-20") BAW |
| RS-91 | NBR | Acrylonitrile-Butadiene | Hycar, Krynac, NIPOL | Buna-N, Nitrile | (2"-20") BAW |
| RS-92 | EPDM | Ethylene, Propylene, & Diene Terpolymer | Keltan, Royalene | EP | (24"-72") BAW (old design) |
| RS-94 | CR | Chloroprene | Neoprene | Polychloroprene | (24"-72") BAW (old design) |
| RS-95 | NBR | Acrylonitrile-Butadiene | Hycar, Krynac, NIPOL | Buna-N, Nitrile | (24"-72") BAW (old design) |
| RS-99 | CR | Chloroprene | Neoprene | Polychloroprene | (2"-12") KGS & KBD |
| RS-101 | NBR | Acrylonitrile-Butadiene | Hycar, Krynac, NIPOL | Buna-N, Nitrile | (2"-12") KGS & KBD |
| RS-103 | CSM | Chlorosulfonated Polyethylene | Hypalon | | (2"-12") KGS & KBD |
| RS-105 | FKM | Fluoro Rubber | Viton A, Fluorel | Fluorocarbon | (2"-12") KGS & KBD |
| RS-109 | EPDM | Ethylene, Propylene, & Diene Terpolymer | Keltan, Royalene | EP | (2"-12") KGS & KBD |
| RS-111 | FKM | Fluoro Rubber | Viton GF, Fluorel | Fluorocarbon | (8" & larger) PEC |
| RS-112 | EPDM | Ethylene, Propylene, & Diene Terpolymer | Keltan, Royalene | EP | BGS (seat backing) |
| RS-113 | EPDM | Ethylene, Propylene, & Diene Terpolymer | Keltan, Royalene | EP | (8" & larger) PEC (purchased) |
| RS-114 | BIIR | Bromo-Isobutylene-Isoprene | Bromobutyl | | (8" & larger) PEC |

Technical Data Actuator controls

| General information | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|---|-----|-----|---|-----|-----|---|-----------|---|---------------|--|--|------|-----|-----|-----|-----|-----|-----|-----|------|-----------|-----|---------------|----|----|----|----|----|----|----|----|----|----|--|----|---|--|--|--|--|---|--|------|-----|-----|-----|-----|------|-----|----|----|----|----|----|----|----|
| AC 01.2 actuator controls for controlling multi-turn actuators of the SA/SAR .2 type range and part-turn actuators of the SG/SGR type range. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Features and functions | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Power supply | <p>Standard voltages:</p> <table border="1"> <thead> <tr> <th colspan="8">3-phase AC current voltages/frequencies</th> <th colspan="4">1-phase AC current voltages/frequencies</th> </tr> </thead> <tbody> <tr> <td>Volt</td> <td>380</td> <td>400</td> <td>415</td> <td>440</td> <td>460</td> <td>480</td> <td>500</td> <td>Volt</td> <td>110, 115,</td> <td>120</td> <td>220, 230, 240</td> </tr> <tr> <td>Hz</td> <td>50</td> <td>50</td> <td>50</td> <td>60</td> <td>60</td> <td>60</td> <td>50</td> <td>Hz</td> <td>60</td> <td></td> <td>50</td> </tr> </tbody> </table> <p>Special voltages:</p> <table border="1"> <thead> <tr> <th colspan="5">3-phase AC current voltages/frequencies</th> <th colspan="2">1-phase AC current voltages/frequencies</th> </tr> </thead> <tbody> <tr> <td>Volt</td> <td>525</td> <td>575</td> <td>660</td> <td>690</td> <td>Volt</td> <td>208</td> </tr> <tr> <td>Hz</td> <td>50</td> <td>50</td> <td>50</td> <td>50</td> <td>Hz</td> <td>60</td> </tr> </tbody> </table> <p>Permissible variation of mains voltage: $\pm 10\%$ Permissible variation of mains voltage: $\pm 30\%$ (option) Permissible variation of mains frequency: $\pm 5\%$</p> | 3-phase AC current voltages/frequencies | | | | | | | | 1-phase AC current voltages/frequencies | | | | Volt | 380 | 400 | 415 | 440 | 460 | 480 | 500 | Volt | 110, 115, | 120 | 220, 230, 240 | Hz | 50 | 50 | 50 | 60 | 60 | 60 | 50 | Hz | 60 | | 50 | 3-phase AC current voltages/frequencies | | | | | 1-phase AC current voltages/frequencies | | Volt | 525 | 575 | 660 | 690 | Volt | 208 | Hz | 50 | 50 | 50 | 50 | Hz | 60 |
| 3-phase AC current voltages/frequencies | | | | | | | | 1-phase AC current voltages/frequencies | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Volt | 380 | 400 | 415 | 440 | 460 | 480 | 500 | Volt | 110, 115, | 120 | 220, 230, 240 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Hz | 50 | 50 | 50 | 60 | 60 | 60 | 50 | Hz | 60 | | 50 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3-phase AC current voltages/frequencies | | | | | 1-phase AC current voltages/frequencies | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Volt | 525 | 575 | 660 | 690 | Volt | 208 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Hz | 50 | 50 | 50 | 50 | Hz | 60 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| External supply of the electronics (option) | <p>24 V DC $+20\%$/-15%, Current consumption: Basic version approx. 250 mA, with options up to 500 mA External power supply must have reinforced insulation against mains voltage in accordance with IEC 61010-1 and may only be supplied by a circuit limited to 150 VA in accordance with IEC 61010-1.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Current consumption | <p>Current consumption of controls depending on mains voltage: For permissible variation of the mains voltage 10 %</p> <ul style="list-style-type: none"> • 100 to 120 V AC = max. 740 mA • 208 to 240 V AC = max. 400 mA • 380 to 500 V AC = max. 250 mA • 515 to 690 V AC = max. 200 mA <p>For permissible variation of the mains voltage $\pm 30\%$:</p> <ul style="list-style-type: none"> • 100 to 120 V AC = max. 1,200 mA • 208 to 240 V AC = max. 750 mA • 380 to 500 V AC = max. 400 mA • 515 to 690 V AC = max. 400 mA | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Overvoltage category | Category III according to IEC 60364-4-443 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Rated power | Controls are designed for rated motor power, refer to Electrical Data Multi-turn actuators/Part-turn actuators | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Switchgear | <p>Standard: Reversing contactors (mechanically and electrically interlocked) for AUMA power classes A1/A2</p> <p>Options: Reversing contactors (mechanically and electrically interlocked) for AUMA power class A3 Thyristor unit for mains voltage up to 500 V AC (recommended for modulating actuators) for AUMA power classes B1, B2 and B3</p> <p>Reversing contactors are designed for a lifetime of 2 million starts. For applications requiring a high number of starts, we recommend the use of thyristor units. For AUMA power class assignment, refer to Electrical data on Multi-turn actuators or Part-turn actuators.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Control | Via digital inputs OPEN, STOP, CLOSE, EMERGENCY (via opto-isolator, OPEN, STOP, CLOSE with one common), respect minimum pulse duration for modulating actuators. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Control voltage/current consumption for control inputs | <p>Standard: 24 V DC, current consumption: approx. 10 mA per input</p> <p>Options: 48 V DC, current consumption: approx. 7 mA per input 60 V DC, current consumption: approx. 9 mA per input 115 V DC, current consumption: approx. 15 mA per input 115 V AC, current consumption: approx. 15 mA per input</p> <p>All input signals must be supplied with the same potential.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

Technical Data Actuator controls

| | | |
|------------------------------------|--|--|
| Status signals (output signals) | Standard: | <ul style="list-style-type: none"> 6 programmable output contacts: <ul style="list-style-type: none"> 5 potential-free NO contacts with one common, max. 250 V AC, 1 A (resistive load), default configuration: End position CLOSED, end position OPEN, selector switch REMOTE, torque fault CLOSE, torque fault OPEN 1 potential-free change-over contact, max. 250 V AC, 5 A (resistive load), default configuration: Collective fault signal (torque fault, phase failure, motor protection tripped) Analogue output signal for position feedback <ul style="list-style-type: none"> Galvanically isolated position feedback signal 0/4 – 20 mA (load max. 500 Ω) |
| | Options: | <ul style="list-style-type: none"> 6 programmable output contacts: <ul style="list-style-type: none"> 5 change-over contacts with one common, max. 250 V AC, 1 A (resistive load), 1 potential-free change-over contact, max. 250 V AC, 5 A (resistive load) 12 programmable output contacts: <ul style="list-style-type: none"> 10 potential-free NO contacts, 5 with one common each, max. 250 V AC, 1 A (resistive load), 2 potential-free change-over contact, max. 250 V AC, 5 A (resistive load) 6 programmable output contacts: <ul style="list-style-type: none"> 6 potential-free change-over contacts without one common, per contact max. 250 V AC, 5 A (resistive load) 10 programmable output contacts: <ul style="list-style-type: none"> 10 potential-free change-over contacts without one common, per contact max. 250 V AC, 5 A (resistive load) <p>All output signals must be supplied with the same potential.</p> |
| Voltage output | Standard: | Auxiliary voltage 24 V DC, max. 100 mA for supply of control inputs, galvanically isolated from internal voltage supply |
| | Option: | <p>Auxiliary voltage 115 V AC, max. 30 mA for supply of control inputs, galvanically isolated from internal voltage supply</p> <p>Not possible in combination with PTC tripping device</p> |
| Local controls | Standard: | <ul style="list-style-type: none"> Selector switch LOCAL - OFF - REMOTE (lockable in all three positions) Push buttons OPEN, STOP, CLOSE, RESET <ul style="list-style-type: none"> Local Stop The actuator can be stopped via push button Stop of local controls if the selector switch is in position REMOTE. Not activated when leaving the factory. 6 indication lights: <ul style="list-style-type: none"> End position and running indication CLOSED (yellow), torque fault CLOSE (red), motor protection tripped (violet), torque fault OPEN (red), end position and running indication OPEN (green), Bluetooth (blue) Graphic LC display, illuminated |
| | Option: | <ul style="list-style-type: none"> Special colours for the 5 indication lights: <ul style="list-style-type: none"> End position CLOSED (green), torque fault CLOSE (blue), torque fault OPEN (yellow), motor protection tripped (white), end position OPEN (red) |
| Bluetooth communication interface | <p>Bluetooth class II chip, version 2.0 with a range up to 10 m in industrial environments. Supports the SPP Bluetooth profile (Serial Port Profile).</p> <p>Programming software: AUMA ToolSuite, commissioning and diagnostic tool for Windows-based PCs, PDAs and smartphones</p> | |
| Application functions | Standard: | <ul style="list-style-type: none"> Switch-off mode adjustable <ul style="list-style-type: none"> Limit or torque seating for end position OPEN and end position CLOSED Torque by-pass, adjustable up to 5 seconds (no torque monitoring during start-up time) Start and end of stepping mode as well as ON and OFF times (1 to 1,800 seconds) can be set individually for directions OPEN and CLOSE. Any 8 intermediate positions between 0 and 100 %, reaction and signal behaviour programmable |
| | Options: | <ul style="list-style-type: none"> Positioner: <ul style="list-style-type: none"> Position setpoint via analogue input E1 = 0/4 – 20 mA Programmable behaviour on loss of signal Automatic adaptation of the dead band (adaptive behaviour selectable) Split Range operation MODE input for selecting between open-close and modulating duty PID controller with adaptive positioner, 0/4 – 20 mA inputs for process setpoint and actual process value |

Technical Data Actuator controls

| | | |
|--------------------------------|-----------|---|
| Safety functions | Standard: | <ul style="list-style-type: none"> EMERGENCY operation, programmable behaviour <ul style="list-style-type: none"> Digital input low active Reaction can be selected: Stop, run to end position CLOSED, run to end position OPEN, run to intermediate position Torque monitoring can be by-passed during EMERGENCY operation. Thermal protection can be by-passed during EMERGENCY operation (only in combination with thermoswitch within actuator, not with PTC thermistor). |
| | Options: | <ul style="list-style-type: none"> Enabling local controls via digital input Enable LOCAL. Thus, actuator operation can be enabled or disabled via push buttons on the local controls. Interlock, enable of operation commands OPEN and CLOSE via two digital inputs EMERGENCY Stop push button (latching) interrupts electrical operation, irrespective of the selector switch positions. |
| Monitoring function | Standard: | <ul style="list-style-type: none"> Valve overload protection (adjustable), results in switching off and generates fault signal Motor temperature monitoring (thermal monitoring), results in switching off and generates fault indication Monitoring the heater within actuator, generates warning signal Monitoring of permissible on-time and number of starts (adjustable), generates warning signal Operation time monitoring (adjustable), generates warning signal Phase failure monitoring, results in switching off and generates fault signal Automatic correction of rotation direction upon wrong phase sequence (3-ph AC current) |
| Diagnostic function | | <ul style="list-style-type: none"> Electronic device ID with order and product data Logging of operating data: A resettable counter and a lifetime counter each for: <ul style="list-style-type: none"> Motor running time, number of starts, torque switch trippings in end position CLOSED, limit switch trippings in end position CLOSED, torque switch trippings in end position OPEN, limit switch trippings in end position OPEN, torque faults CLOSE, torque faults OPEN, motor protection trippings Time-stamped event report with history for setting, operation and faults: <ul style="list-style-type: none"> Status signals according to NAMUR recommendation NE 107: "Failure", "Function check", "Out of specification", "Maintenance required" Torque characteristics <ul style="list-style-type: none"> 3 torque characteristics (torque-travel characteristic) for opening and closing directions, can be saved separately. Torque characteristics stored can be shown on the display. |
| Motor protection evaluation | Standard: | <ul style="list-style-type: none"> Monitoring the motor temperature in combination with thermoswitches within actuator motor |
| | Options: | <ul style="list-style-type: none"> Thermal overload relay in controls combined with thermoswitches within the actuator PTC tripping device in combination with PTC thermistors within actuator motor |
| Electrical connection | Standard: | AUMA plug/socket connector with screw-type connection |
| | Options: | <ul style="list-style-type: none"> Terminals or crimp connection Gold-plated control plug (sockets and plugs) |
| Threads for cable entries | Standard: | Metric threads |
| | Options: | Pg-threads, NPT-threads, G-threads |
| Wiring diagram (basic version) | | TPCA-0A1-1C1-A000 TPA00R1AA-0A1-000 |

Further options for version with MWG in actuator

Setting of limit and torque switching via local controls

Torque feedback signal Galvanically isolated analogue output E6 = 0/4 – 20 mA (max. load 500 Ω)

Service conditions

| | |
|-----------------------|--|
| Use | Indoor and outdoor use permissible |
| Mounting position | Any position |
| Installation altitude | Standard: ≤ 2,000 m above sea level |
| | Option: > 2,000 m above sea level, please contact AUMA |
| Ambient temperature | Standard: –25 °C to +70 °C |
| | Options: –60 °C to +60 °C, extreme low temperature version incl. heating system Low temperature versions incl. heating system for connection to external power supply 230 V AC or 115 V AC. |
| Humidity | Up to 100 % relative humidity across the entire permissible temperature range |

We reserve the right to alter data according to improvements made. Previous documents become invalid with the issue of this document.

Technical Data Actuator controls

| | | |
|---|--|--|
| Enclosure protection according to EN 60529 | Standard: | IP 68 with AUMA 3-phase AC motor/1-phase AC motor Differing enclosure protection for special motors: refer to name plate |
| | Option: | Terminal compartment additionally sealed against interior (double sealed) |
| | According to AUMA definition, enclosure protection IP 68 meets the following requirements: <ul style="list-style-type: none"> • Depth of water: maximum 8 m head of water • Duration of continuous immersion in water: Max. 96 hours • Up to 10 operations during continuous immersion Modulating duty is not possible during continuous immersion. | |
| Pollution degree | Pollution degree 4 (when closed) | |
| Vibration resistance according to IEC 60068-2-6 | 1 g, from 10 Hz to 200 Hz Resistant to vibration during start-up or for failures of the plant. However, a fatigue strength may not be derived from this. Not valid in combination with gearboxes. | |
| Corrosion protection | Standard: | KS Suitable for installation in industrial units, in water or power plants with a low pollutant concentration as well as for installation in occasionally or permanently aggressive atmosphere with a moderate pollutant concentration (e.g. wastewater treatments plants, chemical industry) |
| | Options: | KX Suitable for installation in extremely aggressive atmospheres with high humidity and high pollutant concentration |
| Finish coating | Powder paint Two-component iron-mica combination | |
| Colour | Standard: | AUMA silver-grey (similar to RAL 7037) |
| | Option: | Other colours are possible on request. |

Accessories

| | |
|----------------------|---|
| Wall bracket | AC mounted separately from the actuator, including plug/socket connector. Connecting cable on request. Recommended for high ambient temperatures, difficult access, or in case of heavy vibration during service. Cable length between actuator and AC max. 100 m. Not suitable for version with potentiometer in the actuator. Instead of the potentiometer, the actuator has to be provided with RWG. Cable length for Non-intrusive version with MWG in the actuator max. 100 m. Requires separate data cable for MWG. |
| Programming software | AUMA ToolSuite |

Further information

| | |
|---------------------|---|
| Weight | Approx. 7 kg (with AUMA plug/socket connector) |
| EU Directives | Electromagnetic Compatibility (EMC): (2004/108/EC) Low Voltage Directive: (2006/95/EC) Machinery Directive: (2006/42/EC) |
| Reference documents | Product description Electric multi-turn actuators with integral controls SA 07.2 – SA 16.2/SA 25.1 – SA 48.1 with AM 01.1/2.1 and AC 01.2 Product description Electric part-turn actuators with integral controls SG 05.1 – SG12.1 with AM 01.1 – AM 02.1 and AC 01.2 Dimensions Multi-turn actuators with integral controls AUMATIC Dimensions Part-turn actuators with integral controls AUMATIC |

Technical data Part-turn gearboxes with primary reduction gearings, version with worm wheel made of bronze for modulating application

**GS 50.3 – GS 125.3/VZ
GS 160.3 – GS 250.3/GZ
Bronze**

Application

For motor and manual operation of valves (e.g. butterfly and ball valves), especially suitable for modulating duty. For special applications, e.g. dampers or gas diverters, special sizing is required.

Worm gearboxes GS 50.3 – GS 125.3 with primary reduction gearings VZ 2.3 – VZ 4.3

| Valve | | | | Gearboxes | | | | | | | |
|-------------------|--|----------------------------------|------------------------------------|-----------------------------------|-----------------------------|----------------------|------------------|------------------------------|-------------------------------------|----------------------|----|
| Max. valve torque | | Valve attachment | | Gearbox/ prim. red. gearing | Reduction ratio | Factor ²⁾ | Turns for 90° | Input shaft ³⁾ | Max. input torques ⁴⁾ | Weight ⁵⁾ | |
| in Nm up to | Modulating torque ¹⁾ in Nm up to | Flange acc. to EN ISO 5211 | Max. shaft diameter in mm | | | | | | | | mm |
| 350 | 125 | F05 ⁶⁾ | 20 | GS 50.3 | 51:1 | 17.9 | 12.75 | 16 | 20 | 7 | |
| | | F07 ⁶⁾ | 38 | | | | | | | | |
| | | F10 | | | | | | | | | |
| 700 | 250 | F10 ⁶⁾ | 50 | GS 63.3 | 51:1 | 17.3 | 12.75 | 20 | 41 | 12 | |
| 1,400 | 500 | F12 ⁶⁾ | 60 | GS 80.3 | 53:1 | 19.3 | 13.25 | 20 | 73 | 16 | |
| 2,800 | 1,000 | F14 ⁶⁾ | F16 | 80 | GS 100.3 | 52:1 | 20.2 | 13 | 30/(20) | 139 | 33 |
| | | | | | GS 100.3/ VZ 2.3 | 126:1 | 44.4 | 31.5 | 20 | 63 | 39 |
| | | | | | GS 100.3/ VZ 3.3 | 160:1 | 55.5 | 40 | 20 | 50 | 39 |
| | | | | | GS 100.3/ VZ 4.3 | 208:1 | 77 | 52 | 20 | 37 | 39 |
| 5,600 | 2,000 | F16 ⁶⁾ | F25 | 90 | GS 125.3 | 52:1 | 20.8 | 13 | 30 | 269 | 40 |
| | | | | | GS 125.3/ VZ 2.3 | 126:1 | 45.4 | 31.5 | 20/(30) | 123 | 46 |
| | | | | | GS 125.3/ VZ 3.3 | 160:1 | 57.9 | 40 | 20/(30) | 97 | 46 |
| | | | | | GS 125.3/ VZ 4.3 | 208:1 | 77 | 52 | 20 | 73 | 46 |

| Gearbox/ prim.red. gearing | Possible combinations with multi-turn actuators | | | | | | | | | | Multi-turn actuators Actuator for max. input torque | Flange ³⁾ for mounting of multi-turn actuator | | Max. weight ⁸⁾ GS+VZ+SA max. kg |
|-------------------------------|--|-----|-----|-----|-----|-----|----|----|------------------|------------------|--|--|--------------|---|
| | Operating times for 50 Hz ⁷⁾ in second for 90° at actuator speed rpm | | | | | | | | | | | EN ISO 5210 | DIN 3210 | |
| | 4 | 5,6 | 8 | 11 | 16 | 22 | 32 | 45 | 63 ⁹⁾ | 90 ⁹⁾ | | | | |
| GS 50.3 | 192 | 137 | 96 | 70 | 48 | 35 | 24 | 17 | 12 | 8 | SAR 07.1 SAR 07.2 | F07 F10 | G0 | 27.1 |
| GS 63.3 | 192 | 137 | 96 | 70 | 48 | 35 | 24 | 17 | 12 | 9 | SAR 07.5 SAR 07.6 | F07 F10 | G0 | 33.1 |
| GS 80.3 | 199 | 142 | 100 | 72 | 50 | 36 | 25 | 18 | 13 | 9 | SAR 10.1 SAR 10.2 | (F07) F10 | – G0 | 41.4 |
| GS 100.3 | 195 | 140 | 98 | 71 | 49 | 35 | 24 | 17 | 12 | 9 | SAR 14.1 SAR 14.2 | (F10) F14 | (G0) G1/2 | 85.1 |
| GS 100.3/ VZ 2.3 | 472 | 337 | 236 | 172 | 118 | 86 | 59 | 42 | 30 | 21 | SAR 10.1 SAR 10.2 | F10 | G0 | 64.4 |
| GS 100.3/ VZ 3.3 | 600 | 429 | 300 | 218 | 150 | 109 | 75 | 53 | 38 | 27 | SAR 07.5 SAR 07.6 | F10 | G0 | 60.1 |
| GS 100.3/ VZ 4.3 | 780 | 557 | 390 | 284 | 195 | 142 | 98 | 69 | 50 | 35 | SAR 07.5 SAR 07.6 | F10 | G0 | 60.1 |
| GS 125.3 | 195 | 140 | 98 | 71 | 49 | 35 | 24 | 17 | 12 | 9 | SAR 14.5 SAR 14.6 | F14 | G1/2 | 98.1 |
| GS 125.3/ VZ 2.3 | 472 | 338 | 236 | 172 | 118 | 86 | 59 | 42 | 30 | 21 | SAR 14.1 SAR 14.2 | (F10) F14 | (G0) G1/2 | 98.1 |
| GS 125.3/ VZ 3.3 | 600 | 429 | 300 | 218 | 150 | 109 | 75 | 53 | 38 | 27 | SAR 10.1 SAR 10.2 | F10 | G0 | 71.4 |
| GS 125.3/ VZ 4.3 | 780 | 557 | 390 | 284 | 195 | 142 | 98 | 69 | 50 | 35 | SAR 10.1 SAR 10.2 | F10 | G0 | 71.4 |

1) Modulating torque = permissible, average torque for modulating duty

2) Conversion factor from output torque to input torque to determine the actuator size

3) Depending on the required input torque

4) In new condition approx. 15 % higher input torque required

5) With coupling (without bore) and grease filling in the gear housing

6) Observe output torque assignment according to EN ISO 5211.

7) Standard values at 50 Hz; at 60 Hz, the indicated operating time is reduced by 17 %.

8) With coupling (without bore) and grease filling in the gear housing, multi-turn actuator AUMA NORM with 3-phase AC motor, standard electrical connection, output drive type B3 and handwheel

9) Only available in combination with actuator range SAR 07.2 – SAR 16.2 and without primary reduction gearing in multi-turn version, without end stops

We reserve the right to alter data according to improvements made. Previous documents become invalid with the issue of this document.

**GS 50.3 – GS 125.3/VZ
GS 160.3 – GS 250.3/GZ
Bronze**

Technical data Part-turn gearboxes with primary reduction gearings, version with worm wheel made of bronze for modulating application

Worm gearboxes GS 160.3 – GS 250.3 with primary reduction gearings GZ 160.3 – GZ 250.3

| Valve | | | | Gearboxes | | | | | | |
|-------------------|---|----------------------------|---------------------------|----------------------------|-----------------|----------------------|---------------|---------------------------|----------------------------------|----------------------|
| Max. valve torque | | Valve attachment | | Gearbox/prim. red. gearing | Reduction ratio | Factor ²⁾ | Turns for 90° | Input shaft ³⁾ | Max. input torques ⁴⁾ | Weight ⁵⁾ |
| in Nm up to | Modulating torque ¹⁾ in Nm up to | Flange acc. to EN ISO 5211 | Max. shaft diameter in mm | | | | | | | |
| 11, 250 | 4,000 | F25 ⁶⁾ F30 | 100 | GS 160.3 | 54:1 | 22.7 | 13.5 | 30 | 496 | 80 |
| | | | | GS 160.3/ GZ 4:1 | 218:1 | 83 | 54.5 | 30/(20) | 136 | 91 |
| | | | | GS 160.3/ GZ 8:1 | 442:1 | 167 | 110.5 | 20 | 68 | 91 |
| 22,500 | 8,000 | F30 ⁶⁾ F35 | 125 | GS 200.3 | 58:1 | 22.3 | 13.5 | 40 | 1,009 | 140 |
| | | | | GS 200.3/ GZ 4:1 | 214:1 | 81.3 | 53.5 | 30 | 277 | 160 |
| | | | | GS 200.3/ GZ 8:1 | 434:1 | 165 | 108.5 | 30/(20) | 137 | 160 |
| | | | | GS 200.3/ GZ 16:1 | 864:1 | 308 | 216 | 20 | 73 | 170 |
| 45,000 | 16,000 | F35 ⁶⁾ F40 | 160 | GS 250.3 | 52:1 | 21.9 | 13 | 50 | 2,060 | 273 |
| | | | | GS 250.3/ GZ 4:1 | 210:1 | 80 | 52.5 | 40/(30) | 563 | 296 |
| | | | | GS 250.3/ GZ 8:1 | 411:1 | 156 | 109 | 30 | 289 | 296 |
| | | | | GS 250.3/ GZ 16:1 | 848:1 | 305 | 212 | 30/(20) | 148 | 308 |

| Gearbox/prim. red. gearing | Possible combinations with multi-turn actuators | | | | | | | | | | Multi-turn actuator | Flange ³⁾ for mounting of multi-turn actuator | | Max. Weight ⁸⁾ | | |
|----------------------------|---|-----|-----|-----|-----|-----|-----|-----|------------------|------------------|----------------------|--|--------------|---------------------------|----------|------------------|
| | Operating times for 50 Hz ⁷⁾ in seconds for 90° at actuator speed in rpm | | | | | | | | | | | Actuator for max. input torque | EN ISO 5210 | | DIN 3210 | GS+GZ+SA max. kg |
| | 4 | 5,6 | 8 | 11 | 16 | 22 | 32 | 45 | 63 ⁹⁾ | 90 ⁹⁾ | | | | | | |
| GS 160.3 | 203 | 145 | 102 | 74 | 51 | 37 | 25 | 18 | 13 | 9 | SAR 14.5 SAR 14.6 | F14 | G1/2 | 138.1 | | |
| GS 160.3/ GZ 4:1 | 818 | 584 | 409 | 297 | 204 | 149 | 102 | 73 | 52 | 36 | SAR 14.1 SAR 14.2 | (F10) F14 | (G0) G1/2 | 143.1 | | |
| GS 160.3/ GZ 8:1 | – | – | 829 | 603 | 414 | 301 | 207 | 147 | 105 | 74 | SAR 10.1 SAR 10.2 | F10 | G0 | 116.4 | | |
| GS 200.3 | 199 | 142 | 100 | 72 | – | – | – | – | – | – | SAR 25.1 | (F16) F25 | (G3) – | 295.1 | | |
| GS 200.3/ GZ 4:1 | 803 | 573 | 401 | 292 | 201 | 146 | 100 | 71 | 51 | 36 | SAR 14.5 SAR 14.6 | F14 | G1/2 | 218.1 | | |
| GS 200.3/ GZ 8:1 | – | – | 814 | 592 | 407 | 296 | 203 | 145 | 103 | 72 | SAR 14.1 SAR 14.2 | (F10) F14 | (G0) G1/2 | 212.1 | | |
| GS 200.3/ GZ 16:1 | – | – | – | – | 810 | 589 | 405 | 288 | 206 | 144 | SAR 10.1 SAR 10.2 | F10 | G0 | 195.4 | | |
| GS 250.3 | 195 | 140 | 98 | 71 | – | – | – | – | – | – | SAR 30.1 | (F25) F30 | – | 471.6 | | |
| GS 250.3/ GZ 4:1 | 788 | 563 | 394 | 286 | 197 | 143 | 98 | 70 | 50 | 35 | SAR 16.1 SAR 16.2 | (F14) F16 | (G1/2) G3 | 384.4 | | |
| GS 250.3/ GZ 8:1 | – | – | 773 | 562 | 386 | 281 | 193 | 137 | 98 | 69 | SAR 14.5 SAR 14.6 | F14 | G1/2 | 354.1 | | |
| GS 250.3/ GZ 16:1 | – | – | – | – | 795 | 578 | 398 | 283 | 202 | 141 | SAR 14.1 SAR 14.2 | (F10) F14 | (G0) G1/2 | 360.1 | | |

- 1) Modulating torque = permissible, average torque for modulating duty
- 2) Conversion factor from output torque to input torque to determine the actuator size
- 3) Depending on the required input torque
- 4) In new condition approx. 15 % higher input torque required
- 5) With coupling (without bore) and grease filling in the gear housing
- 6) Observe output torque assignment according to EN ISO 5211.
- 7) Standard values at 50 Hz; at 60 Hz, the indicated operating time is reduced by 17 %.
- 8) With coupling (without bore) and grease filling in the gear housing, multi-turn actuator AUMA NORM with 3-phase AC motor, standard electrical connection, output drive type B3 and handwheel
- 9) Only available in combination with actuator range SAR 07.2 – SAR 16.2 and without primary reduction gearing in multi-turn version, without end stops

We reserve the right to alter data according to improvements made. Previous documents become invalid with the issue of this document.

Technical data Part-turn gearboxes with primary reduction gearings, version with worm wheel made of bronze for modulating application

**GS 50.3 – GS 125.3/VZ
GS 160.3 – GS 250.3/GZ
Bronze**

Features and functions

| | | | | | | | | | | |
|----------------------|---|----------------------|----------------|----------------|-----------------|--------|--------|--------------------|--------|--------|
| Version | Standard: clockwise rotation RR, counterclockwise rotation LL, option: RL or LR | | | | | | | | | |
| Housing material | Standard: cast iron (GJL-250), option: spheroidal cast iron (GJS-400-15) | | | | | | | | | |
| Self-locking | The gearboxes are self-locking when at stand-still under normal service conditions; strong vibrations may cancel the self-locking effect. While in motion, safe breaking is not guaranteed. If this is required, a separate brake must be used. | | | | | | | | | |
| End stops | Positive for both end positions by travelling nut, sensitive adjustment | | | | | | | | | |
| Strength of end stop | Guaranteed strength of end stop (in Nm) for input side operation according to AWWA | | | | | | | | | |
| | Type | GS 50.3 | GS 63.3 | GS 80.3 | GS 100.3 | | | GS 125.3 | | |
| | Prim.red.gearing | – | – | – | VZ 2.3 | VZ 3.3 | VZ 4.3 | VZ 2.3 | VZ 3.3 | VZ 4.3 |
| | Nm | (250) ¹⁰⁾ | 450 | 450 | 500 | | | 250 ¹⁰⁾ | | |
| | Type | GS 160.3 | | | GS 200.3 | | | GS 250.3 | | |
| | Prim.red.gearing | GZ 160.3 | | | GZ 200.3 | | | GZ 250.3 | | |
| | Reduction ratio | 4:1 | 8:1 | 4:1 | 8:1 | 16:1 | 4:1 | 8:1 | 16:1 | |

| | | |
|------------------------------------|---|--|
| Swing angle GS 50.3 – GS 125.3 | Standard: | Fixed swing angle between 10° and max. 100°; set in the factory to 92° unless ordered otherwise. |
| | Options: | Adjustable in steps of: 10° – 35°, 35° – 60°, 60° – 80°, 80° – 100°, 100° – 125°, 125° – 150°, 150° – 170°, 170° – 190° Swing angle > 190°, multi-turn version without end stops, GSD version special sizing necessary |
| Swing angle GS 160.3 – GS 250.3 | Standard: | Adjustable 80° – 100°; set in the factory to 92° unless ordered otherwise. |
| | Options: | Adjustable in steps of: 0° – 20°, 20° – 40°, 40° – 60°, 60° – 80°, 90° – 110°, 110° – 130°, 130° – 150°, 150° – 170°, 170° – 190° Swing angle > 190°, multi-turn version without end stops, GSD version special sizing necessary |
| Mechanical position indicator | Standard: | Pointer cover for continuous position indication |
| | Options: | Sealed pointer cover for horizontal outdoor installation ¹¹⁾ Protection cover for buried service instead of pointer cover Sealed pointer cover with air vent ¹¹⁾ , not for GS 50.3 |
| Input shaft | Cylindrical with parallel key according to DIN 6885.1 (refer to tables page 1 and page 2) | |

Operation

| | | | | | | | | | | | | |
|------------------|--|--|----------------|----------------|-----------------|------------|------------|-----------------|-------------------|------------|------------|------------|
| Motor operation | With electric multi-turn actuator, directly or through primary reduction gearing VZ/GZ Flanges for mounting of actuator, refer to tables page 1 and page 2. | | | | | | | | | | | |
| Type of duty | Intermittent duty S4 - 25 % (modulating duty) Push-to-run operation permissible, max. 10 steps in one direction and max. of 30 starts per hour | | | | | | | | | | | |
| Manual operation | Via handwheel in aluminium, directly or through primary reduction gearing VZ/GZ Available handwheel diameters, selection according to the output torque: | | | | | | | | | | | |
| | Type | GS 50.3 | GS 63.3 | GS 80.3 | GS 100.3 | | | GS 125.3 | | | | |
| | Prim.red.gearing | – | – | – | – | VZ 2.3 | VZ 3.3 | VZ 4.3 | – | VZ 2.3 | VZ 3.3 | VZ 4.3 |
| | Handwheel Ø mm | 160 200 250 | 250 315 | 315 400 | 400 500 | 315 400 | 315 400 | 250 315 | 500 630 800 | 400 500 | 400 500 | 315 400 |
| | Type | GS 160.3 | | | GS 200.3 | | | GS 250.3 | | | | |
| | Prim.red.gearing | – | GZ 160.3 | | – | GZ 200.3 | | – | GZ 250.3 | | | |
| | Handwheel Ø mm | 630 800 | 400 | 315 | – | 500 630 | 400 | 315 | – | 800 | 500 630 | 400 |
| | Standard: | Without ball handle | | | | | | | | | | |
| | Options: | - With ball handle - Handwheel material GJL-200 | | | | | | | | | | |

Primary reduction gearing

| | |
|---------------------------|--|
| Primary reduction gearing | <ul style="list-style-type: none"> - Types VZ and GZ as planetary gear with various reduction ratios for reducing the input torques (refer to tables page 1 and page 2). - Combination with GK bevel gearbox directly on GS or on GS with VZ/GZ possible |
|---------------------------|--|

Valve attachment

| | |
|------------------|--|
| Valve attachment | <p>Dimensions according to EN ISO 5211 (refer to tables page 1 and page 2): Observe the maximum torques of the mounting flanges in accordance with EN ISO 5211.</p> <p>Standard: GS 50.3 – GS 125.3: without spigot GS 160.3 – GS 250.3: with spigot</p> <p>Options: GS 50.3 – GS 125.3: with spigot GS 160.3 – GS 250.3: without spigot</p> |
|------------------|--|

10) Not qualified in accordance with AWWA

11) For gas applications with sealed pointer cover, an air vent in the pointer cover or venting keyways in the valve mounting flange must be provided.

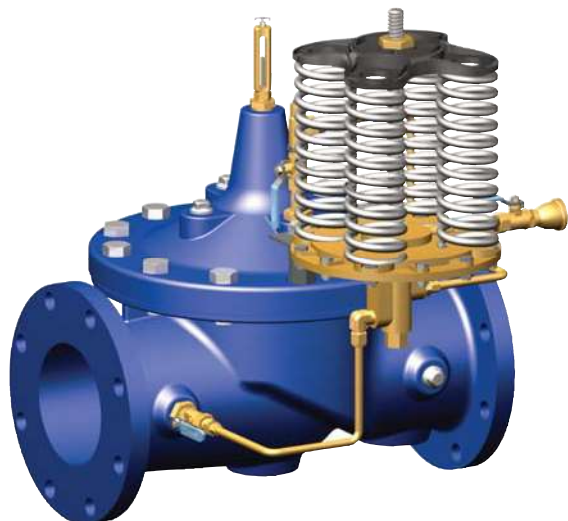
We reserve the right to alter data according to improvements made. Previous documents become invalid with the issue of this document.

| GS 50.3 – GS 125.3/VZ GS 160.3 – GS 250.3/GZ Bronze | | Technical data Part-turn gearboxes with primary reduction gearings, version with worm wheel made of bronze for modulating application | |
|---|---|--|---|
| Coupling | Splined coupling for connection to the valve shaft Standard: Without bore or pilot bore from GS 160.3 Worm gearbox can be repositioned 4 x 90° on coupling Options: Machined with bore and keyway, square bore or bore with two-flats with grub screw for fixing on valve shaft | | |
| Service conditions | | | |
| Mounting positions | Any position | | |
| Enclosure protection according to EN 60529 ¹²⁾ | Standard: | IP 68-3, dust and water tight up to max. 3 m head of water | |
| | Options ¹³⁾ : | IP 68-6, dust and water tight up to max. 6 m head of water IP 68-10, dust and water tight up to max. 10 m head of water IP 68-20, dust and water tight up to max. 20 m head of water | |
| Corrosion protection | Standard: | KN Suitable for installation in industrial units, in water or power plants with a low pollutant concentration | |
| | Options: | KS | Suitable for installation in occasionally or permanently aggressive atmosphere with a moderate pollutant concentration (e.g. in wastewater treatment plants, chemical industry) |
| | | KX | Suitable for installation in extremely aggressive atmosphere with high humidity and high pollutant concentration |
| Paint | Standard: | GS 50.3 – GS 125.3: Two-component iron-mica combination GS 160.3 – GS 250.3: Primer coating | |
| | Option: | GS 160.3 – GS 250.3: Two component iron-mica combination | |
| Colour | Standard: | AUMA silver-grey (similar to RAL 7037) if finish painted | |
| | Option: | Other colours on request | |
| Ambient temperature | Standard: | -40 °C to +80 °C | |
| | Options: | -60 °C to +60 °C, version EL -0 °C to +120 °C, version H | |
| Lifetime | Modulating duty: 2.5 million modulating steps ¹⁴⁾ | | |
| Accessories | | | |
| Valve position indicators | WSG valve position indicator for signalling intermediate and end positions for precise and low-backlash feedback of swing angles ranging from 82° – 98° (refer to separate data sheet) WGD valve position indicator for signalling intermediate and end positions for swing angles > 180° (refer to separate data sheet) | | |
| Limit switch device | WSH limit switching device for manually operated valves. For signalling intermediate and end positions (refer to separate data sheet) | | |
| Special features for use in potentially explosive atmospheres | | | |
| Explosion protection according to ATEX 94/9/EC | Standard: | II2G c IIC T4 II2D c T130 °C | |
| | Options: | II2G c IIC T3 II2D c T190 °C IM2 c | |
| Type of duty ¹⁵⁾ | Standard: | Intermittent duty S4 - 25 % with modulating torque and max. input speed of 45 rpm or 11 rpm for GS 200.3 and 250.3, refer to tables pages 1 and 2 | |
| | Exception: | GS 200.3 with modulating torque up to 4,800 Nm | |
| | Option: | GSD multi-turn version, special sizing required; please consult AUMA | |
| Ambient temperature | Standard: | -40 °C to +60 °C (II2G c IIC T4; II2D c T130 °C) -50 °C to +60 °C (II2G c IIC T4; II2D c T130 °C) -60 °C to +60 °C (II2G c IIC T4; II2D c T130 °C) -40 °C to +40 °C (II2G c IIC T4; II2D c T130 °C) | |
| | Options: | -40 °C to +80 °C (II2G c IIC T3; II2D c T190 °C) 0 °C to +120 °C (II2G c IIC T3; II2D c T190 °C) -20 °C to +40 °C (IM2 c) | |
| Output speeds | Standard: | 50 Hz, refer to table page 1 and 2 | |
| | Option: | 60 Hz with adapted output speed of the multi-turn actuator | |
| Further information | | | |
| EU directives | ATEX directive: (94/9/EC) Machinery directive: (2006/42/EC) | | |
| Reference documents | Product description Part-turn gearboxes GS 50.3 – GS 250.3/GS 315 – GS 500 Dimension sheets GS 50.3 – GS 125.3, GS 160.3 – GS 250.3 Technical data SA, SAR, WSG, WGD, WSH | | |
| Lever gearboxes | Refer to separate documents | | |
| 12) Refer to information sheet "Enclosure protection IP 68 (submersible) for worm gearboxes and primary reduction gearings". | | | |
| 13) Not available for GS 50.3 | | | |
| 14) The lifetime depends on the load and the number of starts. A high starting frequency will rarely improve the modulating accuracy. To reach the longest possible maintenance and fault-free operating time, the number of starts per hour chosen should be as low as possible for the process. | | | |
| 15) The type of duty must not be exceeded. | | | |
| We reserve the right to alter data according to improvements made. Previous documents become invalid with the issue of this document. | | | |
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| Y000.289/002/en | | | |



210-16
(Full Internal Port)
MODEL
610-16
(Reduced Internal Port)

Altitude Valve For Two-Way Flow



Schematic Diagram

| Item | Description |
|------|-------------------------------|
| 1 | Hytrol (Main Valve) |
| 2 | CDS6A Altitude Control |
| 3 | X101 Valve Position Indicator |
| 4 | Bell Reducer |
| 5 | Check Valve |
| 6 | CV Flow Control (Closing) |
| 7 | CK2 Isolation Valve |

Optional Features

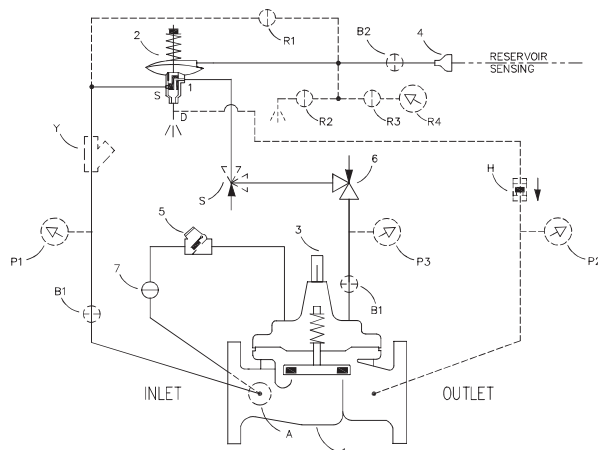
| Item | Description |
|------|-----------------------------|
| A | X46A Flow Clean Strainer |
| B | CK2 Isolation Valve |
| H | Dry Drain |
| P | X141 Pressure Gauge |
| R | Reservoir Gauge with Tester |
| S | CV Flow Control (Opening) |
| Y | X43 "Y" Strainer |

- **Accurate and Repeatable Level Control**
- **Drip-Tight Positive Shut-Off**
- **Reliable Hydraulic Operation**
- **Easily Adjustable Control**
- **Completely Automatic Operation**

The Cla-Val Model 210-16/610-16 Altitude Valve controls the high water level in reservoirs without the need for floats or other devices. It is a non-throttling valve that remains fully open until the shut off point is reached. This valve closes at a high water level, and opens for return flow when the pressure at the valve inlet is less than the reservoir pressure.

This valve is hydraulically operated and pilot controlled. The pilot control operates on the differential in forces between a spring load and the water level in the reservoir. When the force of the spring is overcome by the force of the reservoir head, the pilot closes the main valve. The desired high water level is set by adjusting the spring force. The pilot control measures the reservoir head through a customer supplied sensing line* connected directly to the reservoir.

This valve can also be furnished with auxiliary controls to meet the need for multiple functions, such as: pressure sustaining, pressure reduction, rate of flow control, solenoid override, etc.



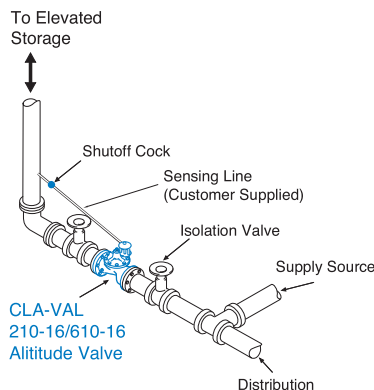
Typical Applications

Used on reservoirs where water is withdrawn through the Altitude Valve. The valve closes at the high water level and opens for return flow when the pressure at the valve inlet lowers below the reservoir pressure.

For more information see data sheet E-CDS6A

*Note: The reservoir pressure sensing line should be $\frac{3}{4}$ " minimum I.D. installed with a 2° slope from valve to reservoir to avoid air pockets.

We recommend protecting tubing and valve from freezing temperatures.



Model 210-16 (Uses Basic Valve Model 100-01)

Pressure Ratings (Recommended Maximum Pressure - psi)

| Valve Body & Cover | | Pressure Class | | | | |
|--------------------|--------------|-----------------|-----------|-----------|-----------|--------------|
| | | Flanged | | | Grooved | Threaded |
| Grade | Material | ANSI Standards* | 150 Class | 300 Class | 300 Class | End† Details |
| ASTM A536 | Ductile Iron | B16.42 | 250 | 400 | 400 | 400 |
| ASTM A216-WCB | Cast Steel | B16.5 | 285 | 400 | 400 | 400 |
| ASTM B62 | Bronze | B16.24 | 225 | 400 | 400 | 400 |

Note: * ANSI standards are for flange dimensions only.
 Flanged valves are available faced but not drilled.
 † End Details machined to ANSI B2.1 specifications.

Valves for higher pressure are available; consult factory for details

Materials

| Component | Standard Material Combinations | | |
|--|---|------------|----------|
| Body & Cover | Ductile Iron | Cast Steel | Bronze |
| Available Sizes | 2" - 36" | 2" - 16" | 2" - 16" |
| Disc Retainer & Diaphragm Washer | Cast Iron | Cast Steel | Bronze |
| Trim: Disc Guide, Seat & Cover Bearing | Bronze is Standard Stainless Steel is Optional | | |
| Disc | Buna-N® Rubber | | |
| Diaphragm | Nylon Reinforced Buna-N® Rubber | | |
| Stem, Nut & Spring | Stainless Steel | | |

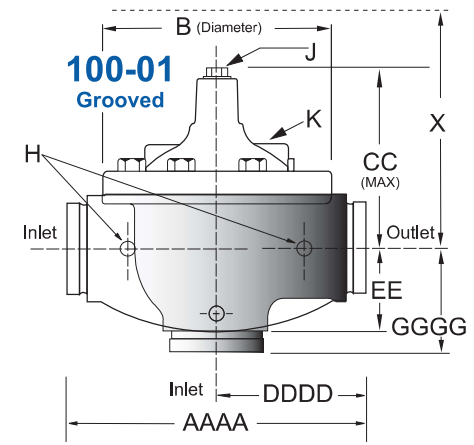
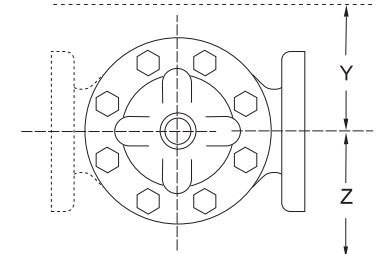
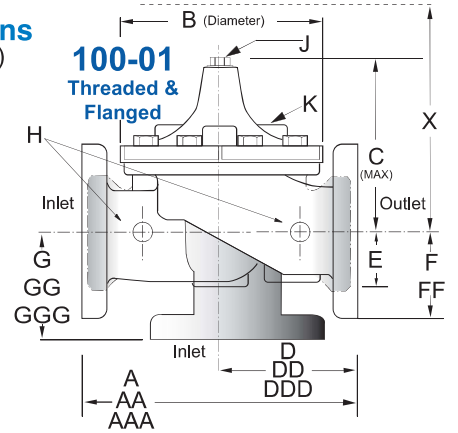
For material options not listed, consult factory.
 Cla-Val manufactures valves in more than 50 different alloys.

Dimensions (In inches)

Cover Capacity

Liquid Volume Displaced from Diaphragm Chamber When Valve Opens or Closes

| Valve Size | Displacement |
|------------|--------------|
| 2" | .032 gal |
| 2 1/2" | .043 gal |
| 3" | .080 gal |
| 4" | .169 gal |
| 6" | .531 gal |
| 8" | 1.26 gal |
| 10" | 2.51 gal |
| 12" | 4.00 gal |
| 14" | 6.50 gal |
| 16" | 9.57 gal |
| 18" | 9.57 gal |
| 20" | 12.00 gal |
| 24" | 29.00 gal |
| 36" | 42.00 gal |



Model 210-16 Dimensions (In Inches)

| Valve Size (Inches) | 2 | 2 1/2 | 3 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 24 | 30 | 36 |
|-------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| A Threaded | 9.38 | 11.00 | 12.50 | — | — | — | — | — | — | — | — | — | — | — | — |
| AA 150 ANSI | 9.38 | 11.00 | 12.00 | 15.00 | 20.00 | 25.38 | 29.75 | 34.00 | 39.00 | 41.38 | 46.00 | 52.00 | 61.50 | 63.00 | 76.00 |
| AAA 300 ANSI | 10.00 | 11.62 | 13.25 | 15.62 | 21.00 | 26.38 | 31.12 | 35.50 | 40.50 | 43.50 | 47.64 | 53.62 | 63.24 | 64.50 | 76.00 |
| AAAA Grooved End | 9.00 | 11.00 | 12.50 | 15.00 | 20.00 | 25.38 | — | — | — | — | — | — | — | — | — |
| B Dia. | 6.62 | 8.00 | 9.12 | 11.50 | 15.75 | 20.00 | 23.62 | 28.00 | 32.75 | 35.50 | 41.50 | 45.00 | 53.16 | 56.00 | 66.00 |
| C Max. | 6.50 | 7.56 | 8.19 | 10.62 | 13.38 | 16.00 | 17.12 | 20.88 | 24.19 | 25.00 | 39.06 | 41.90 | 43.93 | 54.60 | 61.50 |
| CC Max. Grooved End | 5.75 | 6.88 | 7.25 | 9.31 | 12.12 | 14.62 | — | — | — | — | — | — | — | — | — |
| D Threaded | 4.75 | 5.50 | 6.25 | — | — | — | — | — | — | — | — | — | — | — | — |
| DD 150 ANSI | 4.75 | 5.50 | 6.00 | 7.50 | 10.00 | 12.69 | 14.88 | 17.00 | 19.50 | 20.81 | — | — | 30.75 | — | — |
| DDD 300 ANSI | 5.00 | 5.88 | 6.38 | 7.88 | 10.50 | 13.25 | 15.56 | 17.75 | 20.25 | 21.62 | — | — | 31.62 | — | — |
| DDDD Grooved End | 4.75 | — | 6.00 | 7.50 | — | — | — | — | — | — | — | — | — | — | — |
| E | 1.50 | 1.69 | 2.06 | 3.19 | 4.31 | 5.31 | 9.25 | 10.75 | 12.62 | 15.50 | 12.95 | 15.00 | 17.75 | 21.31 | 24.56 |
| EE Grooved End | 2.50 | 2.88 | 3.12 | 4.25 | 6.00 | 7.56 | — | — | — | — | — | — | — | — | — |
| F 150 ANSI | 3.00 | 3.50 | 3.75 | 4.50 | 5.50 | 6.75 | 8.00 | 9.50 | 10.50 | 11.75 | 15.00 | 16.50 | 19.25 | 22.50 | 25.60 |
| FF 300 ANSI | 3.25 | 3.75 | 4.13 | 5.00 | 6.25 | 7.50 | 8.75 | 10.25 | 11.50 | 12.75 | 15.00 | 16.50 | 19.25 | 24.00 | 25.60 |
| G Threaded | 3.25 | 4.00 | 4.50 | — | — | — | — | — | — | — | — | — | — | — | — |
| GG 150 ANSI | 3.25 | 4.00 | 4.00 | 5.00 | 6.00 | 8.00 | 8.62 | 13.75 | 14.88 | 15.69 | — | — | 22.06 | — | — |
| GGG 300 ANSI | 3.50 | 4.31 | 4.38 | 5.31 | 6.50 | 8.50 | 9.31 | 14.50 | 15.62 | 16.50 | — | — | 22.90 | — | — |
| GGGG Grooved End | 3.25 | — | 4.25 | 5.00 | — | — | — | — | — | — | — | — | — | — | — |
| H NPT Body Tapping | .375 | .50 | .50 | .75 | .75 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 2 |
| J NPT Cover Center Plug | .50 | .50 | .50 | .75 | .75 | 1 | 1 | 1.25 | 1.5 | 2 | 1.5 | 1.5 | 1.5 | 2 | 2 |
| K NPT Cover Tapping | .375 | .50 | .50 | .75 | .75 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 2 |
| Stem Travel | 0.6 | 0.7 | 0.8 | 1.1 | 1.7 | 2.3 | 2.8 | 3.4 | 4.0 | 4.5 | 5.1 | 5.63 | 6.75 | 7.5 | 8.5 |
| Approx. Ship Wt. Lbs. | 35 | 50 | 70 | 140 | 285 | 500 | 780 | 1165 | 1600 | 2265 | 2982 | 3900 | 6200 | 7703 | 11720 |
| X Pilot System | 13 | 14 | 15 | 17 | 29 | 31 | 33 | 36 | 40 | 40 | 43 | 47 | 68 | 79 | 85 |
| Y Pilot System | 9 | 10 | 11 | 12 | 20 | 22 | 24 | 26 | 29 | 30 | 32 | 34 | 39 | 40 | 45 |
| Z Pilot System | 9 | 10 | 11 | 12 | 20 | 22 | 24 | 26 | 29 | 30 | 32 | 34 | 39 | 42 | 47 |

Note: The top two flange holes on valve size 36 are threaded to 1 1/2"-6 UNC.

Model 610-16 (Uses Basic Valve Model 100-20)

Dimensions
(In inches)

Pressure Ratings (Recommended Maximum Pressure - psi)

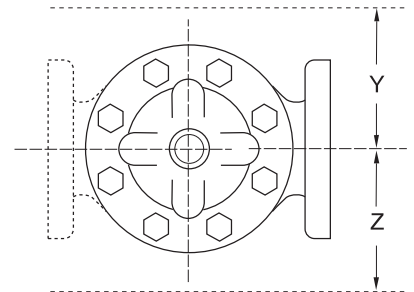
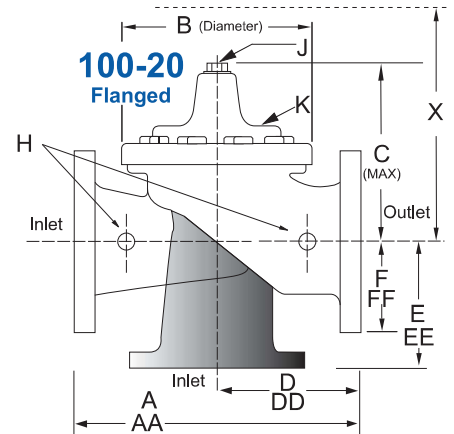
| Valve Body & Cover | | Pressure Class | | |
|--------------------|--------------|-----------------|-----------|-----------|
| | | Flanged | | |
| Grade | Material | ANSI Standards* | 150 Class | 300 Class |
| ASTM A536 | Ductile Iron | B16.42 | 250 | 400 |
| ASTM A216-WCB | Cast Steel | B16.5 | 285 | 400 |
| ASTM B62 | Bronze | B16.24 | 225 | 400 |

Note: * ANSI standards are for flange dimensions only.
Flanged valves are available faced but not drilled.
Valves for higher pressure are available; consult factory for details

Cover Capacity

Liquid Volume Displaced from Diaphragm Chamber When Valve Opens or Closes

| Valve Size | Displacement |
|------------|--------------|
| 3" | .032 gal |
| 4" | .080 gal |
| 6" | .169 gal |
| 8" | .531 gal |
| 10" | 1.26 gal |
| 12" | 2.51 gal |
| 14" | 2.51 gal |
| 16" | 4.00 gal |
| 18" | 4.00 gal |
| 20" | 9.57 gal |
| 24" | 9.57 gal |
| 30" | 29.00 gal |



Materials

| Component | Standard Material Combinations | | |
|--|---|------------|----------|
| Body & Cover | Ductile Iron | Cast Steel | Bronze |
| Available Sizes | 3" - 48" | 3" - 16" | 3" - 16" |
| Disc Retainer & Diaphragm Washer | Cast Iron | Cast Steel | Bronze |
| Trim: Disc Guide, Seat & Cover Bearing | Bronze is Standard Stainless Steel is Optional | | |
| Disc | Buna-N® Rubber | | |
| Diaphragm | Nylon Reinforced Buna-N® Rubber | | |
| Stem, Nut & Spring | Stainless Steel | | |

For material options not listed, consult factory.
Cla-Val manufactures valves in more than 50 different alloys.

Model 610-16 Dimensions (In Inches)

| Valve Size (Inches) | 3 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 24 | 30 | 36 | 42 | 48 |
|-------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| A 150 ANSI | 10.25 | 13.88 | 17.75 | 21.38 | 26.00 | 30.00 | 34.25 | 35.00 | 42.12 | 48.00 | 48.00 | 63.25 | 65.00 | 76.00 | 94.50 |
| AA 300 ANSI | 11.00 | 14.50 | 18.62 | 22.38 | 27.38 | 31.50 | 35.75 | 36.62 | 43.63 | 49.62 | 49.75 | 63.75 | 67.00 | 76.00 | 94.50 |
| B Dia. | 6.62 | 9.12 | 11.50 | 15.75 | 20.00 | 23.62 | 27.47 | 28.00 | 35.44 | 35.44 | 35.44 | 53.19 | 56.00 | 66.00 | 66.00 |
| C Max. | 7.00 | 8.62 | 11.62 | 15.00 | 17.88 | 21.00 | 20.88 | 25.75 | 25.00 | 31.00 | 31.00 | 43.94 | 54.60 | 61.50 | 61.50 |
| D 150 ANSI | — | 6.94 | 8.88 | 10.69 | CF* | CF* | CF* | CF* | CF* | CF* | CF* | — | — | — | — |
| DD 300 ANSI | — | 7.25 | 9.38 | 11.19 | CF* | CF* | CF* | CF* | CF* | CF* | CF* | — | — | — | — |
| E 150 ANSI | — | 5.50 | 6.75 | 7.25 | CF* | CF* | CF* | CF* | CF* | CF* | CF* | — | — | — | — |
| EE 300 ANSI | — | 5.81 | 7.25 | 7.75 | CF* | CF* | CF* | CF* | CF* | CF* | CF* | — | — | — | — |
| F 150 ANSI | 3.75 | 4.50 | 5.50 | 6.75 | 8.00 | 9.50 | 11.00 | 11.75 | 15.88 | 14.56 | 17.00 | 19.88 | 25.50 | 28.00 | 31.50 |
| FF 300 ANSI | 4.12 | 5.00 | 6.25 | 7.50 | 8.75 | 10.25 | 11.50 | 12.75 | 15.88 | 16.06 | 19.00 | 22.00 | 27.50 | 28.00 | 31.50 |
| H NPT Body Tapping | .375 | .50 | .75 | .75 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 2 | 2 |
| J NPT Cover Center Plug | .50 | .50 | .75 | .75 | 1 | 1 | 1.25 | 1.25 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| K NPT Cover Tapping | .375 | .50 | .75 | .75 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2 | 2 | 2 |
| Stem Travel | 0.6 | 0.8 | 1.1 | 1.7 | 2.3 | 2.8 | 3.4 | 3.4 | 4.5 | 4.5 | 4.5 | 6.5 | 7.5 | 8.5 | 8.5 |
| Approx. Ship Wt. Lbs. | 45 | 85 | 195 | 330 | 625 | 900 | 1250 | 1380 | 1500 | 2551 | 2733 | 6500 | 8545 | 12450 | 13100 |
| X Pilot System | 13 | 15 | 27 | 30 | 33 | 36 | 36 | 41 | 40 | 46 | 55 | 68 | 79 | 85 | 86 |
| Y Pilot System | 10 | 11 | 18 | 20 | 22 | 24 | 26 | 26 | 30 | 30 | 30 | 39 | 40 | 45 | 47 |
| Z Pilot System | 10 | 11 | 18 | 20 | 22 | 24 | 26 | 26 | 30 | 30 | 30 | 39 | 42 | 47 | 49 |

*Consult Factory

Note: The top two flange holes on valve sizes 36 thru 48 are threaded to 1 1/2"-6 UNC.

| 210-16 Valve Selection | 100-01 Pattern: Globe (G), Angle (A), End Connections: Threaded (T), Grooved (GR), Flanged (F) Indicate Available Sizes | | | | | | | | | | | | | | | |
|-----------------------------------|---|-------------|--------------|-------------|----------|-----------|-----------|------|------|-------|-------|-------|-------|-------|-------|-------|
| | Inches | 2 | 2½ | 3 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 24 | 30 | 36 |
| | mm | 50 | 65 | 80 | 100 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 600 | 750 | 900 |
| Basic Valve 100-01 | Pattern | G, A | G, A | G, A | G, A | G, A | G, A | G, A | G, A | G, A | G, A | G | G | G, A | G | G |
| | End Detail | T, F, Gr | T, F, Gr* | T, F, Gr | F, Gr | F, Gr* | F, Gr* | F | F | F | F | F | F | F | F | F |
| Suggested Flow (gpm) | Maximum | 210 | 300 | 460 | 800 | 1800 | 3100 | 4900 | 7000 | 8400 | 11000 | 14000 | 17000 | 25000 | 42000 | 50000 |
| | Maximum Intermittent | 260 | 370 | 580 | 990 | 2250 | 3900 | 6150 | 8720 | 10540 | 13700 | 17500 | 21700 | 31300 | 48000 | 62500 |
| Suggested Flow (Liters/Sec) | Maximum | 13 | 19 | 29 | 50 | 113 | 195 | 309 | 442 | 530 | 694 | 883 | 1073 | 1577 | 2650 | 3150 |
| | Maximum Intermittent | 16 | 23 | 37 | 62 | 142 | 246 | 387 | 549 | 664 | 863 | 1104 | 1369 | 1972 | 3028 | 3940 |

100-01 Series is the full internal port Hytrol. *Globe Grooved Only

| 610-16 Valve Selection | 100-20 Pattern: Globe (G), Angle (A), End Connections: Flanged (F) Indicate Available Sizes | | | | | | | | | | | | | | | |
|-----------------------------------|---|-----|------|------|------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|
| | Inches | 3 | 4 | 6 | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 24 | 30 | 36 | 42 | 48 |
| | mm | 80 | 100 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 600 | 750 | 900 | 1000 | 1200 |
| Basic Valve 100-20 | Pattern | G | G, A | G, A | G, A | G | G | G | G | G | G | G | G | G | G | G |
| | End Detail | F | F | F | F | F | F | F | F | F | F | F | F | F | F | F |
| Suggested Flow (gpm) | Maximum | 260 | 580 | 1025 | 2300 | 4100 | 6400 | 9230 | 9230 | 16500 | 16500 | 16500 | 28000 | 33500 | 33500 | 33500 |
| Suggested Flow (Liters/Sec) | Maximum | 16 | 37 | 65 | 145 | 258 | 403 | 581 | 581 | 1040 | 1040 | 1040 | 1764 | 2115 | 2115 | 2115 |

100-20 Series is the reduced internal port size version of the 100-01 Series.

Pilot System Specifications

Adjustment Ranges

5 - 40 ft.
30 - 80 ft.
70 - 120 ft.
110 - 160 ft.
150 - 200 ft.

Temperature Range

Water: to 180°F

If flowing line pressure is less than 10 psi, consult factory for full details.

If inlet pressure is above 150 psi, consult factory for recommendations.

Materials

Standard Pilot System Materials

Pilot Control: Bronze ASTM B62
Trim: Stainless Steel Type 303
Rubber: Buna-N® Synthetic Rubber

Optional Pilot System Materials

Pilot Systems are available with optional Aluminum, Stainless Steel or Monel materials.

Valve position indicator is standard.

When Ordering Please Specify

1. Catalog No. 210-16 or No. 610-16
2. Valve Size
3. Pattern - Globe or Angle
4. Pressure Class
5. Threaded or Flanged
6. Materials Desired
7. Adjustment Range
8. Desired Options
9. When Vertically Installed



E-210-16/610-16 (R-4/2013)

CLA-VAL

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Lausanne, Switzerland
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www.cla-val.com

Represented By:

SECTION E: BIDDERS ACKNOWLEDGEMENT

FELLAND RESERVOIR BOOSTER PUMP INSTALL

MILKY WAY RESERVOIR VALVE INSTALL

CONTRACT NO. 9336

Bidder must state a Unit Price and Total Bid for each item. The Total Bid for each item must be the product of quantity, by Unit Price. The Grand Total must be the sum of the Total Bids for the various items. In case of multiplication errors or addition errors, the Grand Total with corrected multiplication and/or addition shall determine the Grand Total bid for each contract. The Unit Price and Total Bid must be entered numerically in the spaces provided. All words and numbers shall be written in ink.

1. The undersigned having familiarized himself/herself with the Contract documents, including Advertisement for Bids, Instructions to Bidders, Form of Proposal, City of Madison Standard Specifications for Public Works Construction - 2023 Edition thereto, Form of Agreement, Form of Bond, and Addenda issued and attached to the plans and specifications on file in the office of the City Engineer, hereby proposes to provide and furnish all the labor, materials, tools, and expendable equipment necessary to perform and complete in a workmanlike manner the specified construction on this project for the City of Madison; all in accordance with the plans and specifications as prepared by the City Engineer, including Addenda Nos. _____ through _____ to the Contract, at the prices for said work as contained in this proposal. (Electronic bids submittals shall acknowledge addendum under Section E and shall not acknowledge here)
2. If awarded the Contract, we will initiate action within seven (7) days after notification or in accordance with the date specified in the contract to begin work and will proceed with diligence to bring the project to full completion within the number of work days allowed in the Contract or by the calendar date stated in the Contract.
3. The undersigned Bidder or Contractor certifies that he/she is not a party to any contract, combination in form of trust or otherwise, or conspiracy in restraint of trade or commerce or any other violation of the anti-trust laws of the State of Wisconsin or of the United States, with respect to this bid or contract or otherwise.
4. I hereby certify that I have met the Bid Bond Requirements as specified in Section 102.5. *(IF BID BOND IS USED, IT SHALL BE SUBMITTED ON THE FORMS PROVIDED BY THE CITY. FAILURE TO DO SO MAY RESULT IN REJECTION OF THE BID).*
5. I hereby certify that all statements herein are made on behalf of _____ (name of corporation, partnership, or person submitting bid) a corporation organized and existing under the laws of the State of _____ a partnership consisting of _____; an individual trading as _____; of the City of _____ State of _____; that I have examined and carefully prepared this Proposal, from the plans and specifications and have checked the same in detail before submitting this Proposal; that I have fully authority to make such statements and submit this Proposal in (its, their) behalf; and that the said statements are true and correct.

SIGNATURE

TITLE, IF ANY

Sworn and subscribed to before me this _____ day of _____, 20_____.

(Notary Public or other officer authorized to administer oaths)

My Commission Expires _____

Bidders shall not add any conditions or qualifying statements to this Proposal.

SECTION F: BEST VALUE CONTRACTING

FELLAND RESERVOIR BOOSTER PUMP INSTALL

MILKY WAY RESERVOIR VALVE INSTALL

CONTRACT NO. 9336

Best Value Contracting

1. The Contractor shall indicate the non-apprenticeable trades used on this contract.

2. Madison General Ordinance (M.G.O.), 33.07(7), does provide for some exemptions from the active apprentice requirement. Apprenticeable trades are those trades considered apprenticeable by the State of Wisconsin. Please check applicable box if you are seeking an exemption.

- Contractor has a total skilled workforce of four or less individuals in all apprenticeable trades combined.
- No available trade training program; The Contractor has been rejected by the only available trade training program, or there is no trade training program within 90 miles.
- Contractor is not using an apprentice due to having a journey worker on layoff status, provided the journey worker was employed by the contractor in the past six months.
- First-time Contractor on City of Madison Public Works contract requests a onetime exemption but intends to comply on all future contracts and is taking steps typical of a "good faith" effort.
- Contractor has been in business less than one year.
- Contractor doesn't have enough journeyman trade workers to qualify for a trade training program in that respective trade.
- An exemption is granted in accordance with a time period of a "Documented Depression" as defined by the State of Wisconsin.

3. The Contractor shall indicate on the following section which apprenticeable trades are to be used on this contract. Compliance with active apprenticeship, to the extent required by M.G.O. 33.07(7), shall be satisfied by documentation from an applicable trade training body; an apprenticeship contract with the Wisconsin Department of Workforce Development or a similar agency in another state; or the U.S Department of Labor. This documentation is required prior to the Contractor beginning work on the project site.

- The Contractor has reviewed the list and shall not use any apprenticeable trades on this project.

LIST APPRENTICABLE TRADES (check all that apply to your work to be performed on this contract)

- BRICKLAYER
- CARPENTER
- CEMENT MASON / CONCRETE FINISHER
- CEMENT MASON (HEAVY HIGHWAY)
- CONSTRUCTION CRAFT LABORER
- DATA COMMUNICATION INSTALLER
- ELECTRICIAN
- ENVIRONMENTAL SYSTEMS TECHNICIAN / HVAC SERVICE TECH/HVAC INSTALL / SERVICE
- GLAZIER
- HEAVY EQUIPMENT OPERATOR / OPERATING ENGINEER
- INSULATION WORKER (HEAT & FROST)
- IRON WORKER
- IRON WORKER (ASSEMBLER, METAL BLDGS)
- PAINTER & DECORATOR
- PLASTERER
- PLUMBER
- RESIDENTIAL ELECTRICIAN
- ROOFER & WATER PROOFER
- SHEET METAL WORKER
- SPRINKLER FITTER
- STEAMFITTER
- STEAMFITTER (REFRIGERATION)
- STEAMFITTER (SERVICE)
- TAPER & FINISHER
- TELECOMMUNICATIONS (VOICE, DATA & VIDEO) INSTALLER-TECHNICIAN
- TILE SETTER

SECTION G: BID BOND

LET ALL KNOW BY THESE DOCUMENTS PRESENTED, THAT Principal and Surety, as identified below, are held and firmly bound unto the City of Madison, (hereinafter referred to as the "Obligee"), in the sum of five per cent (5%) of the amount of the total bid or bids of the Principal herein accepted by the Obligee, for the payment of which the Principal and the Surety bind themselves, their heirs, executors, administrators, successors and assigns, jointly and severally, firmly by these presents.

The conditions of this obligation are such that, whereas the Principal has submitted, to the City of Madison a certain bid, including the related alternate, and substitute bids attached hereto and hereby made a part hereof, to enter into a contract in writing for the construction of:

FELLAND RESERVOIR BOOSTER PUMP INSTALL

MILKY WAY RESERVOIR VALVE INSTALL

CONTRACT NO. 9336

1. If said bid is rejected by the Obligee, then this obligation shall be void.
2. If said bid is accepted by the Obligee and the Principal shall execute and deliver a contract in the form specified by the Obligee (properly completed in accordance with said bid) and shall furnish a bond for his/her faithful performance of said contract, and for the payment of all persons performing labor or furnishing materials in connection therewith, and shall in all other respects perform the agreement created by the acceptance of said bid, then this obligation shall be void.

If said bid is accepted by the Obligee and the Principal shall fail to execute and deliver the contract and the performance and payment bond noted in 2. above executed by this Surety, or other Surety approved by the City of Madison, all within the time specified or any extension thereof, the Principal and Surety agree jointly and severally to forfeit to the Obligee as liquidated damages the sum mentioned above, it being understood that the liability of the Surety for any and all claims hereunder shall in no event exceed the sum of this obligation as stated, and it is further understood that the Principal and Surety reserve the right to recover from the Obligee that portion of the forfeited sum which exceed the actual liquidated damages incurred by the Obligee.

The Surety, for value received, hereby stipulates and agrees that the obligations of said Surety and its bond shall be in no way impaired or affected by an extension of the time within which the Obligee may accept such bid, and said Surety does hereby waive notice of any such extension.

IN WITNESS WHEREOF, the Principal and the Surety have hereunto set their hands and seals, and such of them as are corporations have caused their corporate seals to be hereto affixed and these presents to be signed by their proper officers, on the day and year set forth below.

Seal PRINCIPAL

Name of Principal

By

Date

Name and Title

Seal SURETY

Name of Surety

By

Date

Name and Title

This certifies that I have been duly licensed as an agent for the above company in Wisconsin under National Provider No. _____ for the year _____, and appointed as attorney in fact with authority to execute this bid bond and the payment and performance bond referred to above, which power of attorney has not been revoked.

Date

Agent Signature

Address

City, State and Zip Code

Telephone Number

NOTE TO SURETY & PRINCIPAL

The bid submitted which this bond guarantees shall be rejected if the following instrument is not attached to this bond:

Power of Attorney showing that the agent of Surety is currently authorized to execute bonds on behalf of the Surety, and in the amounts referenced above.

Certificate of Biennial Bid Bond

| |
|---|
| TIME PERIOD - VALID (FROM/TO) |
| NAME OF SURETY |
| NAME OF CONTRACTOR |
| CERTIFICATE HOLDER <p style="text-align: center;">City of Madison, Wisconsin</p> |

This is to certify that a biennial bid bond issued by the above-named Surety is currently on file with the City of Madison.

This certificate is issued as a matter of information and conveys no rights upon the certificate holder and does not amend, extend or alter the coverage of the biennial bid bond.

Cancellation: Should the above policy be cancelled before the expiration date, the issuing Surety will give thirty (30) days written notice to the certificate holder indicated above.

Signature of Authorized Contractor Representative

Date

SECTION H: AGREEMENT

THIS AGREEMENT made this _____ day of _____ in the year Two Thousand and _____ between _____ hereinafter called the Contractor, and the City of Madison, a Wisconsin municipal corporation, hereinafter called the City.

WHEREAS, the Common Council of the City of Madison ("Council") under the provisions of a resolution adopted on _____, and by virtue of authority vested in the Council, has awarded to the Contractor the work of performing certain public construction.

NOW, THEREFORE, the Contractor and the City, for the consideration hereinafter named, agree as follows:

1. **Scope of Work.** The Contractor shall perform the construction, execution and completion of the following listed complete work or improvement in full compliance with the Plans, Specifications, Standard Specifications, Supplemental Specifications, Special Provisions and Agreement; perform all items of work covered or stipulated in the Proposal; perform all altered or extra work; and shall furnish, unless otherwise provided in the contract, all materials, implements, machinery, equipment, tools, supplies, transportation, and labor necessary to the prosecution and completion of the work or improvements:

FELLAND RESERVOIR BOOSTER PUMP INSTALL MILKY WAY RESERVOIR VALVE INSTALL CONTRACT NO. 9336

2. **Completion Date/Contract Time.** Construction work must begin within seven (7) calendar days after the date appearing on mailed written notice to do so shall have been sent to the Contractor and shall be carried on at a rate so as to secure full completion SEE SPECIAL PROVISIONS, the rate of progress and the time of completion being essential conditions of this Agreement.
3. **Contract Price.** The City shall pay to the Contractor at the times, in the manner and on the conditions set forth in said specifications, the sum of _____ (\$_____) Dollars being the amount bid by such Contractor and which was awarded as provided by law.
4. **A. Non-Discrimination.** During the term of this Agreement the Contractor agrees not to discriminate against any employee or applicant because of race, religion, marital status, age, color, sex, disability, national origin or ancestry, income level or source of income, arrest record or conviction record, less than honorable discharge, physical appearance, sexual orientation, gender identity, political beliefs, or student status. The Contractor further agrees not to discriminate against any subcontractor or person who offers to subcontract on this contract because of race, religion, color, age, disability, sex, sexual orientation, gender identity or national origin.
B. Affirmative Action. The Contractor agrees that within thirty (30) days after the effective date of this agreement, the Contractor will provide to the City Affirmative Action Division certain workforce utilization statistics, using a form to be furnished by the City.

If the contract is still in effect, or if the City enters into a new agreement with the Contractor, within one year after the date on which the form was required to be provided, the Contractor will provide updated workforce information using a second form, also to be furnished by the City. The second form will be submitted to the City Affirmative Action Division no later than one year after the date on which the first form was required to be provided.

The Contractor further agrees that, for at least twelve (12) months after the effective date of this contract, it will notify the City Affirmative Action Division of each of its job openings at facilities in Dane County for which applicants not already employees of the Contractor are to be considered. The notice will include a job description, classification, qualifications and application procedures and deadlines, shall be provided to the City by the opening date of advertisement and with sufficient time for the City to notify candidates and make a timely referral. The Contractor agrees to interview

and consider candidates referred by the Affirmative Action Division, or an organization designated by the Division, if the candidate meets the minimum qualification standards established by the Contractor, and if the referral is timely. A referral is timely if it is received by the Contractor on or before the date started in the notice.

Articles of Agreement Article I

The Contractor shall take affirmative action in accordance with the provisions of this contract to insure that applicants are employed, and that employees are treated during employment without regard to race, religion, color, age, marital status, disability, sex, sexual orientation, gender identity or national origin and that the employer shall provide harassment free work environment for the realization of the potential of each employee. Such action shall include, but not be limited to, the following: employment, upgrading, demotion or transfer, recruitment or recruitment advertising, layoff or termination, rates of pay or other forms of compensation and selection for training including apprenticeship insofar as it is within the control of the Contractor. The Contractor agrees to post in conspicuous places available to employees and applicants notices to be provided by the City setting out the provisions of the nondiscrimination clauses in this contract.

Article II

The Contractor shall in all solicitations or advertisements for employees placed by or on behalf of the Contractors state that all qualified or qualifiable applicants will be employed without regard to race, religion, color, age, marital status, disability, sex, sexual orientation, gender identity or national origin.

Article III

The Contractor shall send to each labor union or representative of workers with which it has a collective bargaining agreement or other contract or understanding a notice to be provided by the City advising the labor union or worker's representative of the Contractor's equal employment opportunity and affirmative action commitments. Such notices shall be posted in conspicuous places available to employees and applicants for employment.

Article V

The Contractor agrees that it will comply with all provisions of the Affirmative Action Ordinance of the City of Madison, including the contract compliance requirements. The Contractor agrees to submit the model affirmative action plan for public works contractors in a form approved by the Affirmative Action Division Manager.

Article VI

The Contractor will maintain records as required by Section 39.02(9)(f) of the Madison General Ordinances and will provide the City Affirmative Action Division with access to such records and to persons who have relevant and necessary information, as provided in Section 39.02(9)(f). The City agrees to keep all such records confidential, except to the extent that public inspection is required by law.

Article VII

In the event of the Contractor's or subcontractor's failure to comply with the Equal Employment Opportunity and Affirmative Action Provisions of this contract or Section 39.03 and 39.02 of the Madison General Ordinances, it is agreed that the City at its option may do any or all of the following:

1. Cancel, terminate or suspend this Contract in whole or in part.

2. Declare the Contractor ineligible for further City contracts until the Affirmative Action requirements are met.
3. Recover on behalf of the City from the prime Contractor 0.5 percent of the contract award price for each week that such party fails or refuses to comply, in the nature of liquidated damages, but not to exceed a total of five percent (5%) of the contract price, or ten thousand dollars (\$10,000), whichever is less. Under public works contracts, if a subcontractor is in noncompliance, the City may recover liquidated damages from the prime Contractor in the manner described above. The preceding sentence shall not be construed to prohibit a prime Contractor from recovering the amount of such damage from the non-complying subcontractor.

Article VIII

The Contractor shall include the above provisions of this contract in every subcontract so that such provisions will be binding upon each subcontractor. The Contractor shall take such action with respect to any subcontractor as necessary to enforce such provisions, including sanctions provided for noncompliance.

Article IX

The Contractor shall allow the maximum feasible opportunity to small business enterprises to compete for any subcontracts entered into pursuant to this contract. (In federally funded contracts the terms "DBE, MBE and WBE" shall be substituted for the term "small business" in this Article.)

5. Substance Abuse Prevention Program Required. Prior to commencing work on the Contract, the Contractor, and any Subcontractor, shall have in place a written program for the prevention of substance abuse among its employees as required under Wis. Stat. Sec. 103.503.
6. **Contractor Hiring Practices.**

Ban the Box - Arrest and Criminal Background Checks. (Sec. 39.08, MGO)

This provision applies to all prime contractors on contracts entered into on or after January 1, 2016, and all subcontractors who are required to meet prequalification requirements under MGO 33.07(7)(l), MGO as of the first time they seek or renew pre-qualification status on or after January 1, 2016. The City will monitor compliance of subcontractors through the pre-qualification process.

- a. **Definitions.** For purposes of this section, "Arrest and Conviction Record" includes, but is not limited to, information indicating that a person has been questioned, apprehended, taken into custody or detention, held for investigation, arrested, charged with, indicted or tried for any felony, misdemeanor or other offense pursuant to any law enforcement or military authority.

"Conviction record" includes, but is not limited to, information indicating that a person has been convicted of a felony, misdemeanor or other offense, placed on probation, fined, imprisoned or paroled pursuant to any law enforcement or military authority.

"Background Check" means the process of checking an applicant's arrest and conviction record, through any means.

- b. **Requirements.** For the duration of this Contract, the Contractor shall:
 1. Remove from all job application forms any questions, check boxes, or other inquiries regarding an applicant's arrest and conviction record, as defined herein.

2. Refrain from asking an applicant in any manner about their arrest or conviction record until after conditional offer of employment is made to the applicant in question.
3. Refrain from conducting a formal or informal background check or making any other inquiry using any privately or publicly available means of obtaining the arrest or conviction record of an applicant until after a conditional offer of employment is made to the applicant in question.
4. Make information about this ordinance available to applicants and existing employees, and post notices in prominent locations at the workplace with information about the ordinance and complaint procedure using language provided by the City.
5. Comply with all other provisions of Sec. 39.08, MGO.

c. Exemptions: This section shall not apply when:

1. Hiring for a position where certain convictions or violations are a bar to employment in that position under applicable law, or
2. Hiring a position for which information about criminal or arrest record, or a background check is required by law to be performed at a time or in a manner that would otherwise be prohibited by this ordinance, including a licensed trade or profession where the licensing authority explicitly authorizes or requires the inquiry in question.

To be exempt, Contractor has the burden of demonstrating that there is an applicable law or regulation that requires the hiring practice in question, if so, the contractor is exempt from all of the requirements of this ordinance for the position(s) in question.

7. **Choice of Law and Forum Selection.** This Contract shall be governed by and construed, interpreted and enforced in accordance with the laws of the State of Wisconsin. The parties agree, for any claim or suit or other dispute relating to this Contract that cannot be mutually resolved, the venue shall be a court of competent jurisdiction within the State of Wisconsin and the parties agree to submit themselves to the jurisdiction of said court, to the exclusion of any other judicial district that may have jurisdiction over such a dispute according to any law.
8. **Counterparts, Electronic Signature and Delivery.** This Contract may be signed in counterparts, each of which shall be taken together as a whole to comprise a single document. Signatures on this Contract may be exchanged between the parties by facsimile, electronic scanned copy (.pdf) or similar technology and shall be as valid as original; and this Contract may be converted into electronic format and signed or given effect with one or more electronic signature(s) if the electronic signature(s) meets all requirements of Wis. Stat. ch. 137 or other applicable Wisconsin or Federal law. Executed copies or counterparts of this Contract may be delivered by facsimile or email and upon receipt will be deemed original and binding upon the parties hereto, whether or not a hard copy is also delivered. Copies of this Contract, fully executed, shall be as valid as an original.

CITY OF MADISON

Satya Rhodes-Conway, Mayor

Date

Maribeth Witzel-Behl, City Clerk

Date

Provisions have been made to pay the liability that will accrue under this contract.

David P. Schmiedicke, Finance Director

Date

Approved as to form:

Michael Haas, City Attorney

Date

Execution of this Agreement by City was authorized by Resolution Enactment No. RES - _____, ID No. _____, adopted by the Common Council of the City of Madison on _____, 20____.

SECTION I: PAYMENT AND PERFORMANCE BOND

LET ALL KNOW BY THESE DOCUMENTS PRESENTED, that we _____
as principal, and _____
Company of _____ as surety, are held and firmly bound unto the City of
Madison, Wisconsin, in the sum of _____ (\$_____) Dollars, lawful money of the United
States, for the payment of which sum to the City of Madison, we hereby bind ourselves and our respective
executors and administrators firmly by these presents.

The condition of this Bond is such that if the above bounden shall on his/her part fully and faithfully perform
all of the terms of the Contract entered into between him/herself and the City of Madison for the construction
of:

**FELLAND RESERVOIR BOOSTER PUMP INSTALL
MILKY WAY RESERVOIR VALVE INSTALL
CONTRACT NO. 9336**

in Madison, Wisconsin, and shall pay all claims for labor performed and material furnished in the
prosecution of said work, and save the City harmless from all claims for damages because of negligence
in the prosecution of said work, and shall save harmless the said City from all claims for compensation
(under Chapter 102, Wisconsin Statutes) of employees and employees of subcontractor, then this Bond is
to be void, otherwise of full force, virtue and effect.

Signed and sealed this _____ day of _____

Countersigned:

Company Name (Principal)

Witness

President Seal

Secretary

Surety Seal
 Salary Employee Commission

By _____
Attorney-in-Fact

This certifies that I have been duly licensed as an agent for the above company in Wisconsin under
National Producer Number _____ for the year _____, and appointed as attorney-in-fact
with authority to execute this payment and performance bond which power of attorney has not been
revoked.

Date

Agent Signature

The foregoing Bond has been approved as to form:

Date

City Attorney